

# MPH series & MPI series

Maximum pressure up to 10 bar - Flow rate up to 3000 l/min



The correct filter sizing have to be based on the variable pressure drop depending by the application. For example, for the return filter the pressure drop have to be in the range 0.4 - 0.6 bar.

The pressure drop calculation is performed by adding together the value of the housing with the value of the filter element. The pressure drop in the housing is proportional to the fluid density (kg/dm<sup>3</sup>); all the graphs in the catalogue are referred to mineral oil with density of 0.86 kg/dm<sup>3</sup>.

The filter element pressure drop is proportional to its viscosity (mm<sup>2</sup>/s), the corrective factor Y is related to an oil viscosity different than 30 mm<sup>2</sup>/s.

### Sizing data for single cartridge, head at top

$\Delta p_c$  = Filter housing pressure drop [bar]

$\Delta p_e$  = Filter element pressure drop [bar]

Y = Multiplication factor Y (see correspondent table), depending on the filter element size, on the filter element lenght and on the filter media

Q = flow rate (l/min)

V1 reference viscosity = 30 mm<sup>2</sup>/s (cSt)

V2 = operating viscosity in mm<sup>2</sup>/s (cSt)

$\Delta p_e = Y : 1000 \times Q \times (V2/V1)$

$\Delta p_{Tot.} = \Delta p_c + \Delta p_e$

### Calculation examples with HLP Mineral oil Variation in viscosity

Application data:

Top tank return filter

Filter with in-line connections

Pressure Pmax = 10 bar

Flow rate Q = 120 l/min

Viscosity V2 = 46 mm<sup>2</sup>/s (cSt)

Oil viscosity = 0.86 kg/dm<sup>3</sup>

Required filtration efficiency = 25 µm with absolute filtration

With bypass valve and 1 1/4" inlet connection

From the working pressure and the flow rate we understand it should be possible using the following top tank return filter series: MPT, MPH and FRI. Let's proceed with MPT series.

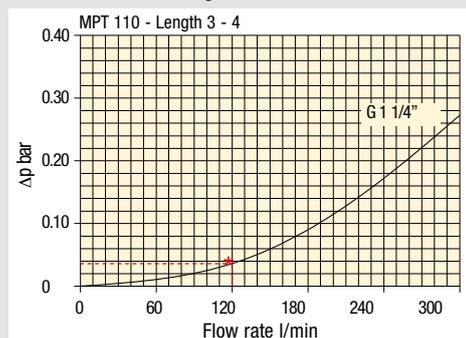
The size 20 doesn't achieve the required flow rate, therefore we have to consider the size 100. The final version of size 100 (101, 104, 110, 120 and 114) will be then defined in function of the mounting characteristics.

$\Delta p_c = 0.03 \text{ bar}$  (\* see graphic below, considering size 100 with the max available lenght to get the lowest pressure drop)

$\Delta p_e = (2.0 : 1000) \times 120 \times (46/30) = 0.37 \text{ bar}$

$\Delta p_{Tot.} = 0.03 + 0.37 = 0.4 \text{ bar}$

The selection is correct because the total pressure drop value is inside the admissible range for top tank return filters. It is of course possible trying to find a different solution, according to the mounting position or to other commercial need, repeating the previous steps while using a different series or lenght.



### Filter housings $\Delta p$ pressure drop.

The curves are plotted using mineral oil with density of 0.86 kg/dm<sup>3</sup> in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.

**Corrective factor Y, to be used for the filter element pressure drop calculation. The values depend to the filter size and lenght and to the filter media.**

Reference viscosity 30 mm<sup>2</sup>/s

### Return filters

Filter element	Absolute filtration H Series					Nominal filtration N Series			
	Type	A03	A06	A10	A16	A25	P10	P25	M25 M60 M90
MF 020	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	4.40
	2	29.20	24.12	8.00	7.22	5.00	3.33	2.85	2.00
	3	22.00	19.00	6.56	5.33	4.33	1.68	1.44	1.30
MF 030 MFX 030	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	3.40
MF 100 MFX 100	1	28.20	24.40	8.67	8.17	6.88	4.62	3.96	1.25
	2	17.33	12.50	6.86	5.70	4.00	3.05	2.47	1.10
	3	10.25	9.00	3.65	3.33	2.50	1.63	1.32	0.96
	4	6.10	5.40	2.30	2.20	2.00	1.19	0.96	0.82
MF 180 MFX 180	1	3.67	3.05	1.64	1.56	1.24	1.18	1.06	0.26
	2	1.69	1.37	0.68	0.54	0.51	0.43	0.39	0.12
MF 190 MFX 190	2	1.69	1.37	0.60	0.49	0.44	0.35	0.31	0.11
MF 400 MFX 400	1	3.20	2.75	1.39	1.33	1.06	0.96	0.87	0.22
	2	2.00	1.87	0.88	0.85	0.55	0.49	0.45	0.13
	3	1.90	1.60	0.63	0.51	0.49	0.39	0.35	0.11
MF 750 MFX 750	1	1.08	0.84	0.49	0.36	0.26	0.21	0.19	0.06
CU 025		78.00	48.00	28.00	24.00	9.33	9.33	8.51	1.25
CU 040		25.88	20.88	10.44	10.00	3.78	3.78	3.30	1.25
CU 100		15.20	14.53	5.14	4.95	2.00	2.00	0.17	1.10
CU 250		3.25	2.55	1.55	1.35	0.71	0.71	0.59	0.25
CU 630		1.96	1.68	0.85	0.72	0.42	0.42	0.36	0.09
CU 850		1.06	0.84	0.42	0.33	0.17	0.17	0.13	0.04
MR 100	1	19.00	17.00	6.90	6.30	4.60	2.94	2.52	1.60
	2	11.70	10.80	4.40	4.30	3.00	2.94	2.52	1.37
	3	7.80	6.87	3.70	3.10	2.70	2.14	1.84	1.34
	4	5.50	4.97	2.60	2.40	2.18	1.72	1.47	1.34
	5	4.20	3.84	2.36	2.15	1.90	1.60	1.37	1.34
MR 250	1	5.35	4.85	2.32	1.92	1.50	1.38	1.20	0.15
	2	4.00	3.28	1.44	1.10	1.07	0.96	0.83	0.13
	3	2.60	2.20	1.08	1.00	0.86	0.77	0.64	0.12
	4	1.84	1.56	0.68	0.56	0.44	0.37	0.23	0.11
MR 630	1	3.10	2.48	1.32	1.14	0.92	0.83	0.73	0.09
	2	2.06	1.92	0.82	0.76	0.38	0.33	0.27	0.08
	3	1.48	1.30	0.60	0.56	0.26	0.22	0.17	0.08
	4	1.30	1.20	0.48	0.40	0.25	0.21	0.16	0.08
	5	0.74	0.65	0.30	0.28	0.13	0.10	0.08	0.04
MR 850	1	0.60	0.43	0.34	0.25	0.13	0.12	0.09	0.03
	2	0.37	0.26	0.23	0.21	0.11	0.08	0.07	0.03
	3	0.27	0.18	0.17	0.17	0.05	0.04	0.04	0.02
	4	0.23	0.16	0.13	0.12	0.04	0.03	0.03	0.02

**Corrective factor Y, to be used for the filter element pressure drop calculation.**  
**The values depend to the filter size and lenght and to the filter media.**

Reference viscosity 30 mm<sup>2</sup>/s

## Suction filters

Filter element	Nominal filtration N Series	
	P10	P25
<b>SF 250</b>	65	21

## Return / Suction filters

Filter element	Absolute filtration			
	A10	A16	A25	
<b>RSX 116</b>	1	5.12	4.33	3.85
	2	2.22	1.87	1.22
<b>RSX 165</b>	1	2.06	1.75	1.46
	2	1.24	1.05	0.96
	3	0.94	0.86	0.61

## Low & Medium pressure filters

Filter element	Type	Absolute filtration N-W Series					Nominal filtration N Series		
		A03	A06	A10	A16	A25	P10	P25	M25
<b>CU 110</b>	1	16.25	15.16	8.75	8.14	5.87	2.86	2.65	0.14
	2	12.62	10.44	6.11	6.02	4.15	1.60	1.49	0.12
	3	8.57	7.95	5.07	4.07	2.40	1.24	1.15	0.11
	4	5.76	4.05	2.80	2.36	1.14	0.91	0.85	0.05
<b>CU 210</b>	1	5.30	4.80	2.00	1.66	1.32	0.56	0.43	0.12
	2	3.44	2.95	1.24	1.09	0.70	0.42	0.35	0.09
	3	2.40	1.70	0.94	0.84	0.54	0.33	0.23	0.05
<b>DN</b>	016	7.95	7.20	3.00	2.49	1.98	0.84	0.65	0.18
	025	5.00	4.53	1.89	1.57	1.25	0.53	0.41	0.11
	040	3.13	2.66	1.12	0.98	0.63	0.38	0.32	0.08
<b>CU 400</b>	2	3.13	2.55	1.46	1.22	0.78	0.75	0.64	0.19
	3	2.15	1.70	0.94	0.78	0.50	0.40	0.34	0.10
	4	1.60	1.28	0.71	0.61	0.40	0.34	0.27	0.08
	5	1.00	0.83	0.47	0.34	0.20	0.24	0.19	0.06
	6	0.82	0.58	0.30	0.27	0.17	0.22	0.18	0.05
	<b>CU 900</b>	1	0.86	0.63	0.32	0.30	0.21	-	-
<b>CU 950</b>	2	1.03	0.80	0.59	0.40	0.26	-	-	0.05
	3	0.44	0.40	0.27	0.18	0.15	-	-	0.02
<b>MR 630</b>	7	0.88	0.78	0.36	0.34	0.16	0.12	0.96	0.47

# FILTER SIZING Corrective factor

Corrective factor **Y**, to be used for the filter element pressure drop calculation.  
The values depend to the filter size and lenght and to the filter media.

Reference viscosity 30 mm<sup>2</sup>/s

## High pressure filters

Filter element	Absolute filtration N - R Series					Nominal filtration N Series	
	Type	A03	A06	A10	A16		A25
HP 011	1	332.71	250.07	184.32	152.36	128.36	-
	2	220.28	165.56	74.08	59.13	37.05	-
	3	123.24	92.68	41.48	33.08	20.72	-
	4	77.76	58.52	28.37	22.67	16.17	-
HP 039	1	70.66	53.20	25.77	20.57	14.67	4.90
	2	36.57	32.28	18.00	13.38	8.00	2.90
	3	26.57	23.27	12.46	8.80	5.58	2.20
HP 050	1	31.75	30.30	13.16	12.3	7.29	1.60
	2	24.25	21.26	11.70	9.09	4.90	1.40
	3	17.37	16.25	8.90	7.18	3.63	1.25
	4	12.12	10.75	6.10	5.75	3.08	1.07
	5	7.00	6.56	3.60	3.10	2.25	0.80
HP 065	1	58.50	43.46	23.16	19.66	10.71	1.28
	2	42.60	25.64	16.22	13.88	7.32	1.11
	3	20.50	15.88	8.18	6.81	3.91	0.58
HP 135	1	20.33	18.80	9.71	8.66	4.78	2.78
	2	11.14	10.16	6.60	6.38	2.22	1.11
	3	6.48	6.33	3.38	3.16	2.14	1.01
HP 320	1	10.88	9.73	5.02	3.73	2.54	1.04
	2	4.40	3.83	1.75	1.48	0.88	0.71
	3	2.75	2.11	1.05	0.87	0.77	0.61
	4	2.12	1.77	0.98	0.78	0.55	0.47
HP 500	1	4.44	3.67	2.30	2.10	1.65	0.15
	2	3.37	2.77	1.78	1.68	1.24	0.10
	3	2.22	1.98	1.11	1.09	0.75	0.08
	4	1.81	1.33	0.93	0.86	0.68	0.05
	5	1.33	1.15	0.77	0.68	0.48	0.04

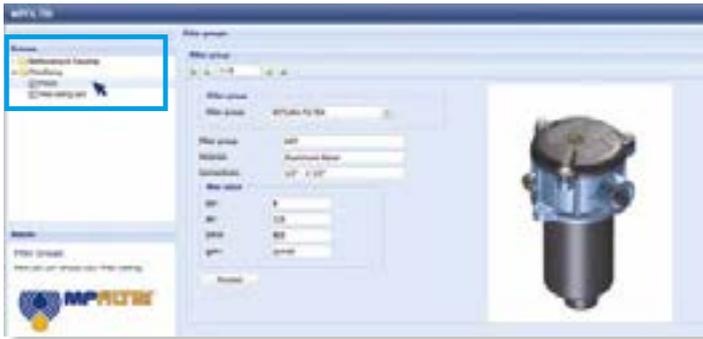
Filter element	Absolute filtration N Series					Nominal filtration N Series	
	Type	A03	A06	A10	A16		A25
HF 320	1	3.65	2.95	2.80	1.80	0.90	0.38
	2	2.03	1.73	1.61	1.35	0.85	0.36
	3	1.84	1.42	1.32	1.22	0.80	0.35

## Stainless steel high pressure filters

Filter element	Absolute filtration N Series					
	Type	A03	A06	A10	A16	A25
HP 011	1	332.71	250.07	184.32	152.36	128.36
	2	220.28	165.56	74.08	59.13	37.05
	3	123.24	92.68	41.48	33.08	20.72
	4	77.76	58.52	28.37	22.67	16.17
HP 039	2	70.66	53.20	25.77	20.57	14.67
	3	36.57	32.28	18.00	13.38	8.00
	4	26.57	23.27	12.46	0.88	5.58
	1	31.75	30.30	13.16	12.3	7.29
HP 050	2	24.25	21.26	11.70	9.09	4.90
	3	17.37	16.25	8.90	7.18	3.63
	4	12.12	10.75	6.10	5.75	3.08
	5	7.00	6.56	3.60	3.10	2.25
	1	20.33	18.80	9.71	8.66	4.78
HP 135	2	11.14	10.16	6.60	6.38	2.22
	3	6.48	6.33	3.38	3.16	2.14

Filter element	Absolute filtration H - U Series					
	Type	A03	A06	A10	A16	A25
HP 011	1	424.58	319.74	235.17	194.44	163.78
	2	281.06	211.25	94.53	75.45	47.26
	3	130.14	97.50	43.63	34.82	21.81
	4	109.39	82.25	36.79	29.37	18.40
HP 039	2	70.66	53.20	25.77	20.57	14.67
	3	36.57	32.28	18.00	13.38	8.00
	4	26.57	23.27	12.46	8.80	5.58
	1	47.33	34.25	21.50	20.50	14.71
HP 050	2	29.10	25.95	14.04	10.90	5.88
	3	20.85	19.50	10.68	8.61	4.36
	4	14.55	12.90	7.32	6.90	3.69
	5	9.86	9.34	6.40	4.80	2.50
	1	29.16	25.33	13.00	12.47	5.92
HP 135	2	14.28	11.04	7.86	7.60	4.44
	3	8.96	7.46	4.89	4.16	3.07

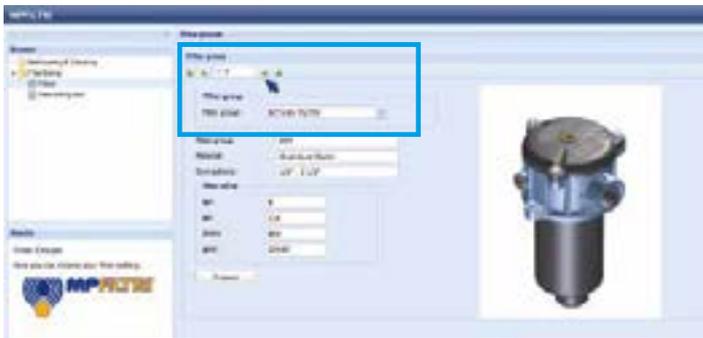
**Step 1** Select "FILTERS"



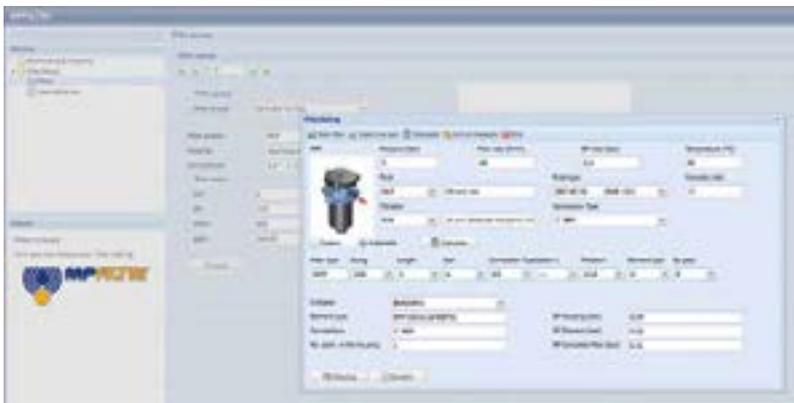
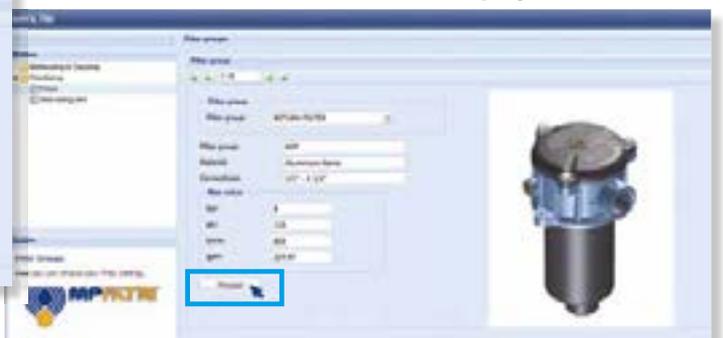
**Step 2** Choose filter group (Return Filter, Pressure Filter, etc.)



**Step 3** Choose filter type (MPF, MPT, etc.) in function of the max working pressure and the max flow rate



**Step 4** Push "PROCEED"



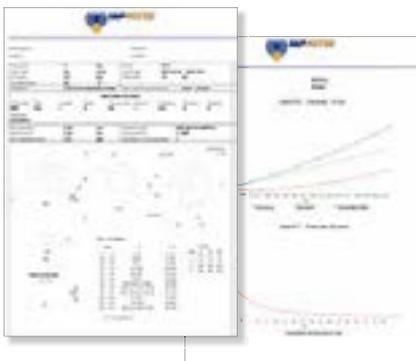
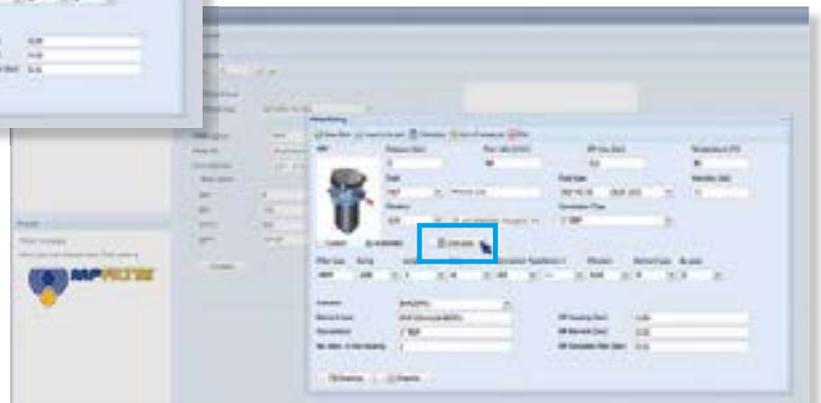
**Step 5**

Insert all application data to calculate the filter size following the sequence:

- working pressure
- working flow rate
- working pressure drop
- working temperature
- fluid material and fluid type
- filtration media
- connection type

**Step 6**

Push "CALCULATE" to have result; in case of any mistake, the system will advice which parameter is out of range to allow to modify/adjust the selection



**Step 7**

Download PDF Datasheet "Report.aspx" pushing the button "Drawing"



THE NEW FILTER CONCEPT

MPFX  
MPTX  
MFBX  
MFX  
series

### NEW FILTER ELEMENT WITH EXCLUSIVE INTERFACE CONNECTION

- ◆ **Protects the machine from improper use of non-original products.**
- ◆ **Safety of constant quality protection & reliability**

With exclusive filter element you are sure that only filter elements MP Filtri can be used, ensuring the best cleaning level of the oil due to the use of originals filter elements.



Filter element featuring our UNIQUE end cap with polygonal design.



UNIQUE polygonal spigot fitting within the filter bowl.

The products identified as MPFX, MPTX, MFBX and MFX are protected by one or more of the following patent applications:

European Patent Pending: n° 16181725.9  
Italian Patent Pending: n° 102015000040473  
US Patent Pending: n° 15/224,337  
Canadian Patent Pending: n° 2,937,258



# MPH series & MPI series

Maximum pressure up to 10 bar - Flow rate up to 3000 l/min



## Technical data

**Return filter** Maximum pressure up to 10 bar - Flow rate up to 3000 l/min

### Filter housing materials

- Head:
  - Aluminium: MPH 104-110-114-120-250
  - Anodised Aluminium: MPH 630-850
  - Painted Aluminium: MPH 660
- Cover:
  - Nylon: MPH 104-110-114-120
  - Aluminium: MPH 250
  - Anodised Aluminium: MPH 630
  - Painted Aluminium: MPH 660
  - Steel: MPH 850
- Insert assembly:
  - Nylon (only for: MPH 104-110-114-120)
  - Aluminium (the other insert assemblies)
- Diffuser:
  - Zinc Plated Steel (excluded MPH 850)
  - Tinned Steel: MPH 850
- Valve:
  - Phosphated Steel

### Pressure

Working pressure: 1 MPa (10 bar)

### Bypass valve

- Opening pressure 175 kPa (1.75 bar)
- Opening pressure 250 kPa (2.5 bar) (except for MPH 850)

### $\Delta p$ element type

- Microfibre filter elements - series MR: 10 bar
- Fluid flow through the filter element from IN to OUT.

### Seals

- Standard NBR series A
- Optional FPM series V

### Temperature

From -25 °C to +110 °C

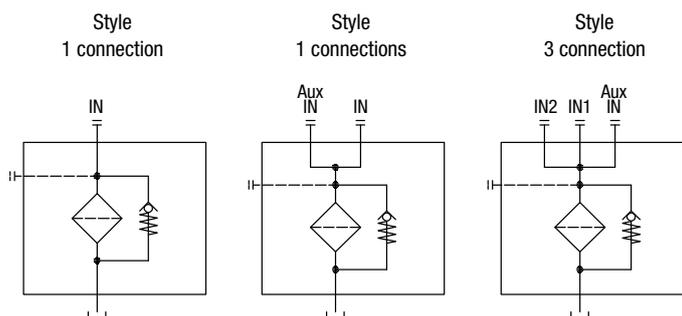
### Note

MPH filters are provided for vertical mounting

## Weights [kg] and volumes [dm<sup>3</sup>]

	Weights [kg]					Volumes [dm <sup>3</sup> ]						
	Lenght	1	2	3	4	5	Lenght	1	2	3	4	5
<b>MPH 104-110</b>	1.60	1.70	1.80	2.20	2.60	1.60	1.70	1.80	2.20	2.60		
<b>MPH 114-120</b>	1.60	1.70	1.80	2.20	2.60	1.60	1.70	1.80	2.20	2.60		
<b>MPH 250</b>	3.60	3.90	4.20	5.60	-	4.40	4.40	5.40	8.00	-		
<b>MPH 630</b>	6.50	7.00	7.40	8.50	10.50	7.30	9.00	11.00	13.00	19.20		
<b>MPH 660</b>	-	-	-	11.50	14.00	-	-	-	14.60	21.00		
<b>MPH 850</b>	32.00	35.00	38.00	42.00	-	13.00	16.50	21.00	25.00	-		

## Hydraulic symbols

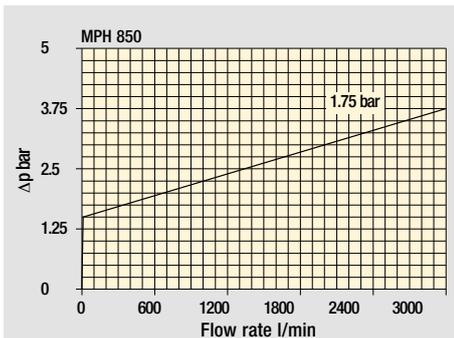
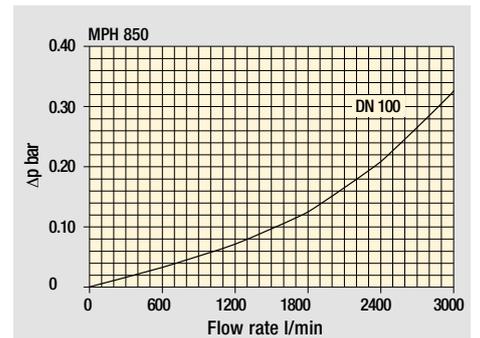
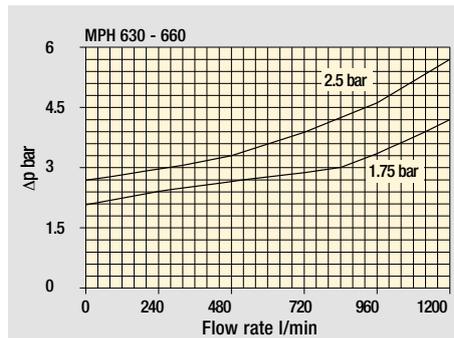
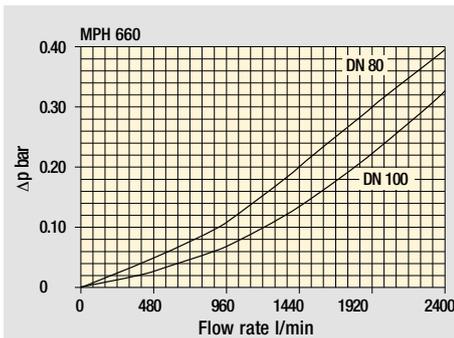
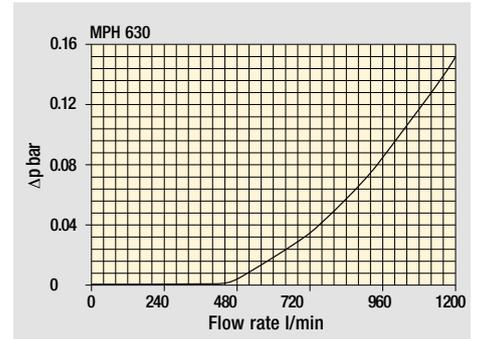
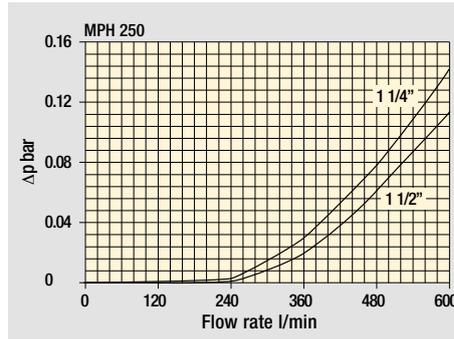
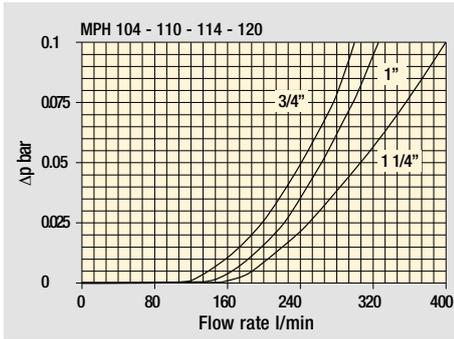


The curves are plotted using mineral oil with density of 0.86 kg/dm<sup>3</sup> in compliance with ISO 3968.

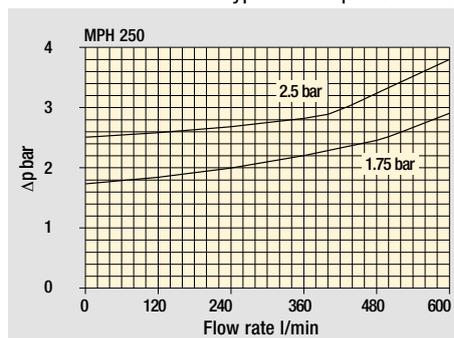
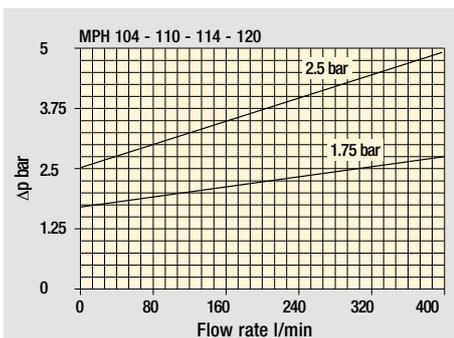
$\Delta p$  varies proportionally with density.

Pressure drop

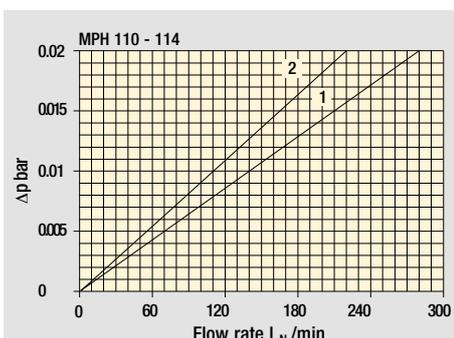
Filter housings  $\Delta p$  pressure drop



Bypass valve pressure drop

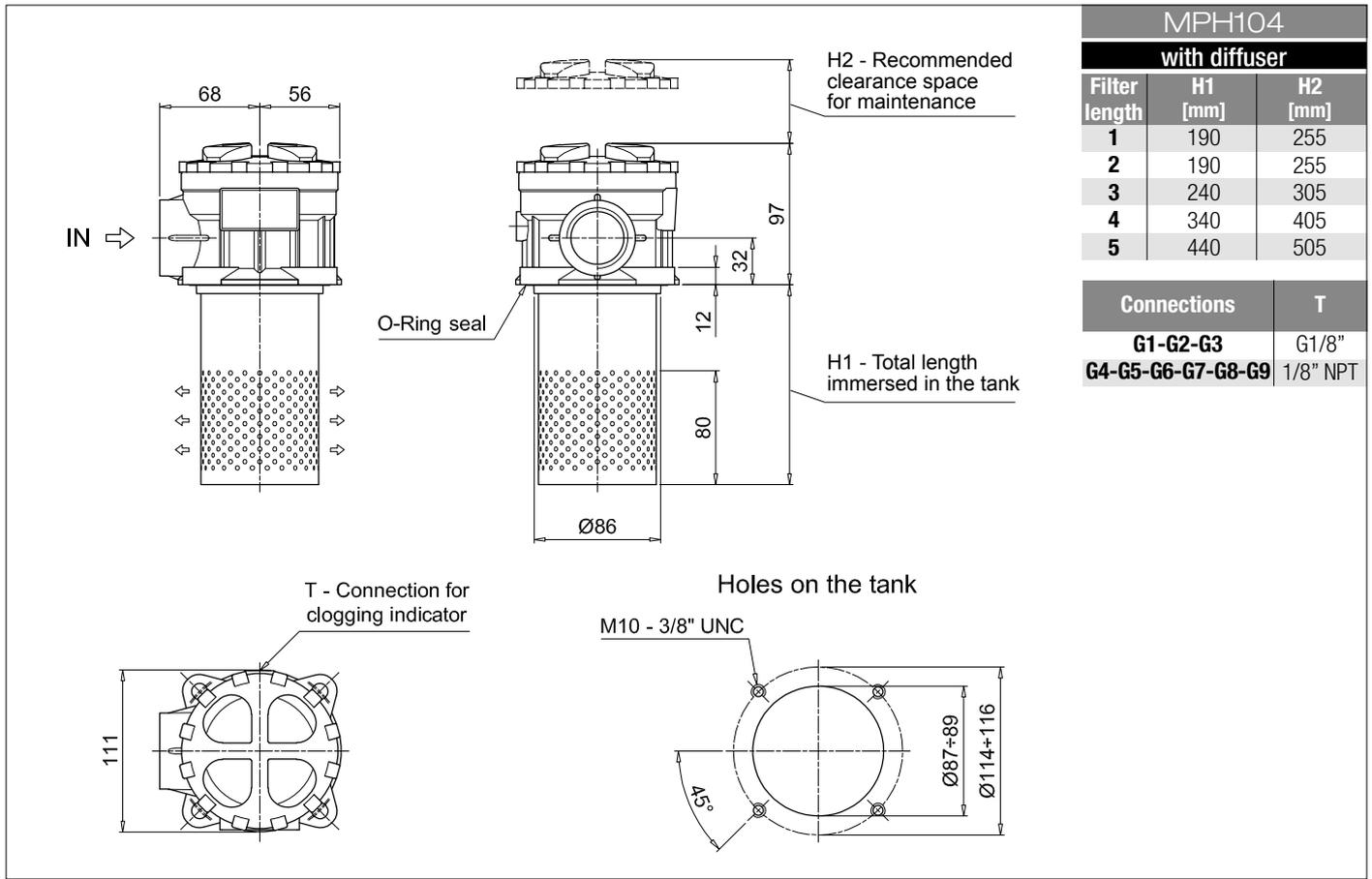


Air breather pressure drop



- 1  C With air breather 10  $\mu$ m
- 2  D With anti-splash and SAP50 10  $\mu$ m

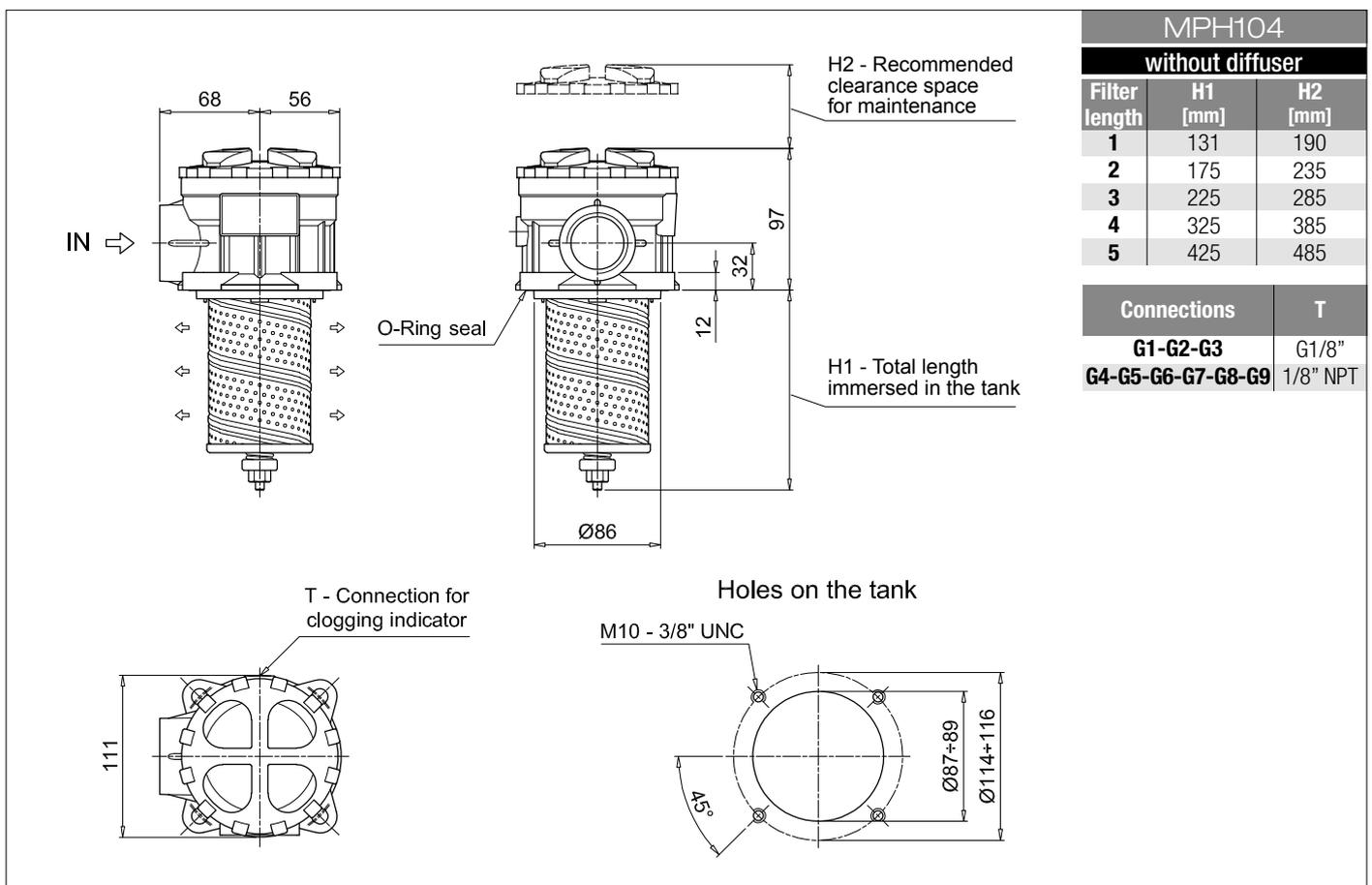




MPH104		
with diffuser		
Filter length	H1 [mm]	H2 [mm]
1	190	255
2	190	255
3	240	305
4	340	405
5	440	505

Connections	T
G1-G2-G3	G1/8"
G4-G5-G6-G7-G8-G9	1/8" NPT



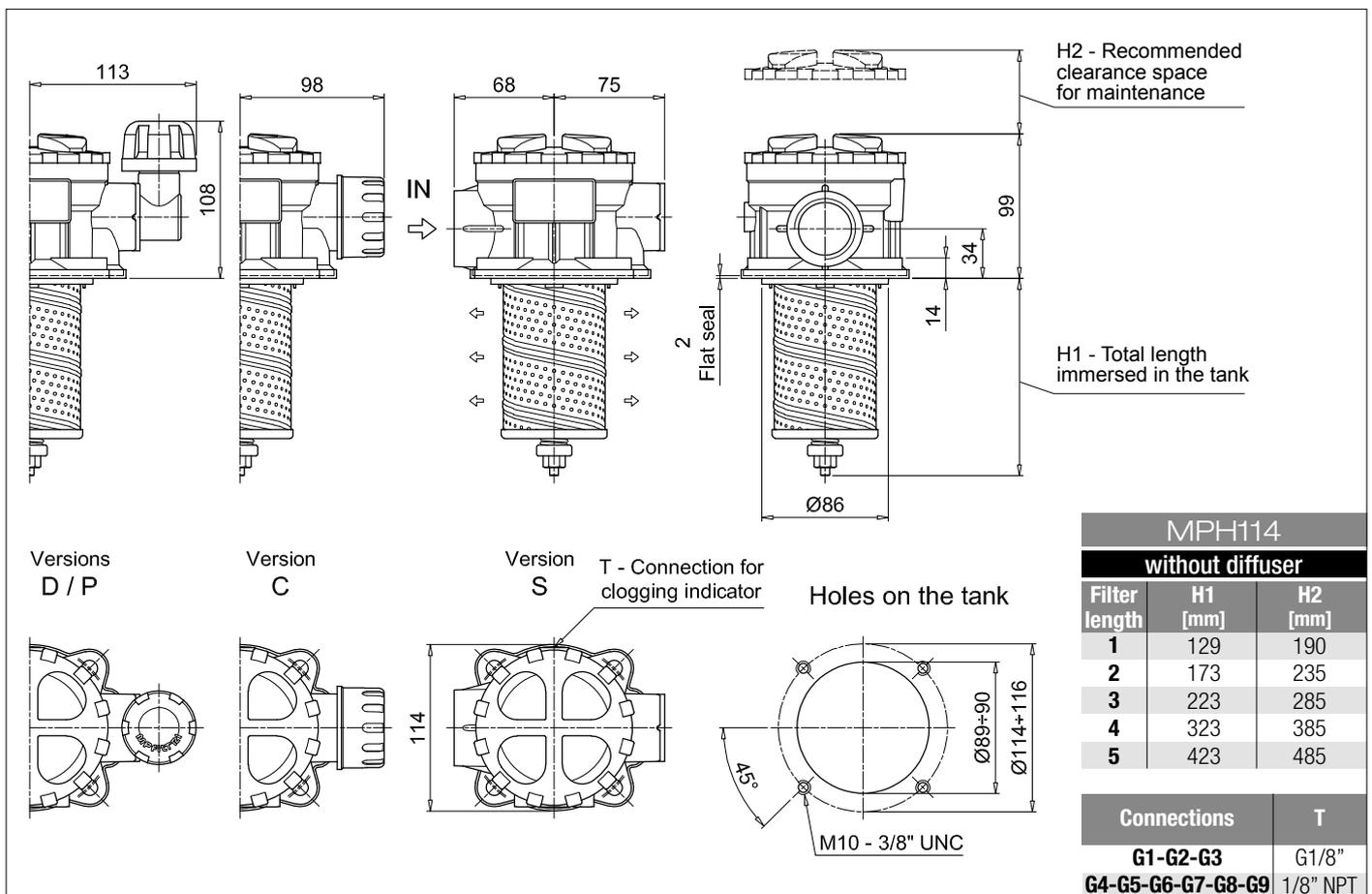
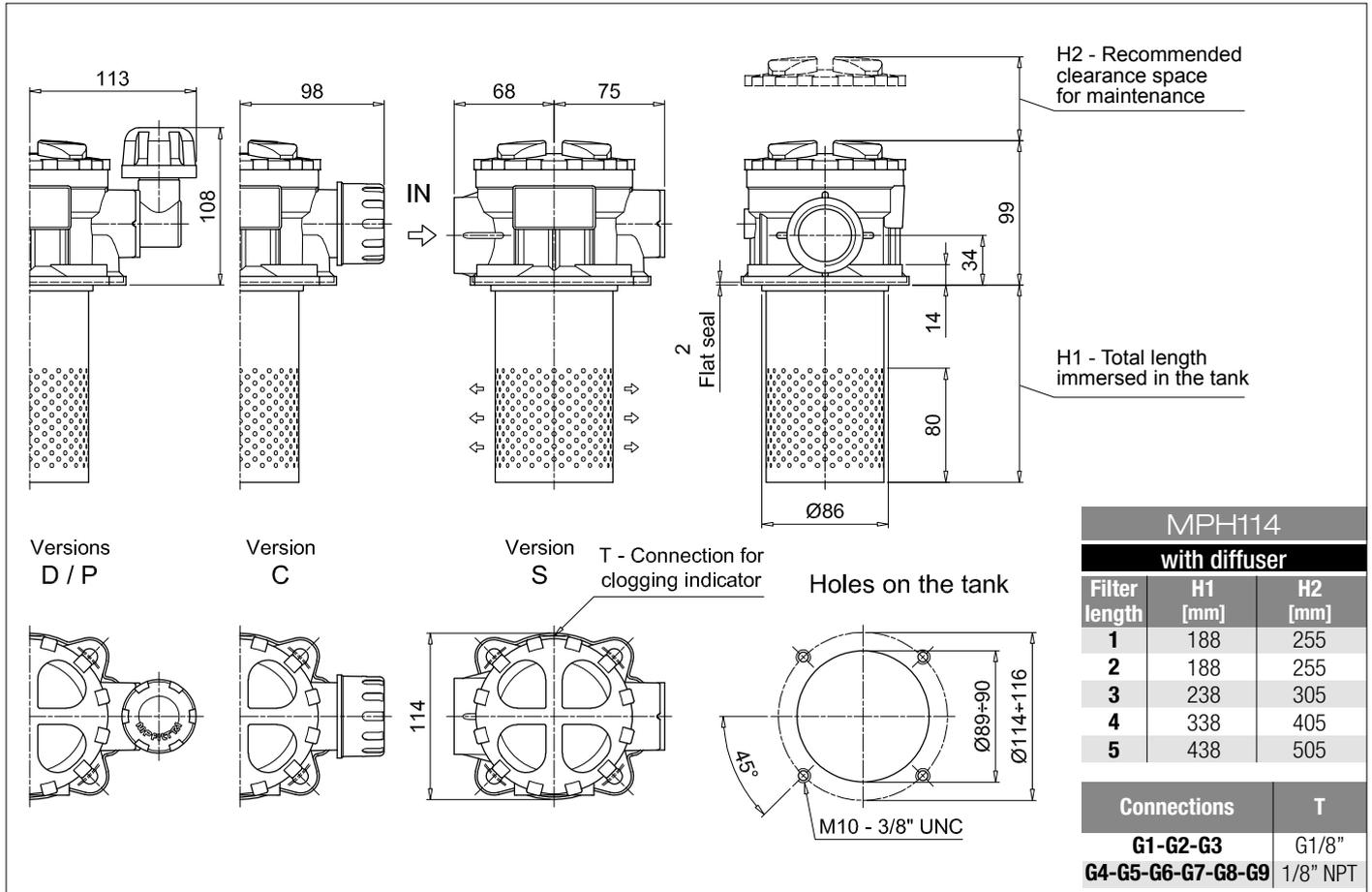
MPH104		
without diffuser		
Filter length	H1 [mm]	H2 [mm]
1	131	190
2	175	235
3	225	285
4	325	385
5	425	485

Connections	T
G1-G2-G3	G1/8"
G4-G5-G6-G7-G8-G9	1/8" NPT

# MPH MPH104 - MPH114

## Dimensions





## Designation & Ordering code

### COMPLETE FILTER

Configuration example: **MPH110** | **1** | **S** | **D** | **S** | **A** | **G1** | **1** | **A10** | **P01**

**Series and size**  
**MPH110**

**Length**  
**1** | **2** | **3** | **4** | **5** |

**Bypass valve**  
**S** Without bypass | **C** 1.75 bar | **E** 2.5 bar

**Diffuser and magnetic column**  
**D** With diffuser, with magnetic column  
**F** With diffuser, without magnetic column  
**O** Without diffuser, with magnetic column  
**E** Without diffuser, without magnetic column

**Air breather**  
**S** Without air breather  
**C** With air breather 10 µm  
**D** With anti-splash and air breather SAP050 10 µm  
**P** With anti-splash and air breather SAP050 10 µm pressurization 0.5 bar

Seals and treatments	Filtration rating		
	Axx	Mxx	Pxx
<b>A</b> NBR	•	•	•
<b>V</b> FPM	•	•	•
<b>W</b> NBR head anodized	•	•	
<b>Z</b> FPM head anodized	•	•	

Main Connections	Aux size 1	Aux size 2	Main Connections	Aux size 1	Aux size 2
<b>G1</b> G3/4"	G3/8"	G1/2"	<b>G7</b> SAE 12 - 1 1/16" - 12 UN	SAE 6 - 9/16" - 18 UNF	SAE 8 - 3/4" - 16 UNF
<b>G2</b> G1"			<b>G8</b> SAE 16 - 1 5/16" - 12 UN		
<b>G3</b> G1 1/4"			<b>G9</b> SAE 20 - 1 5/8" - 12 UN		
<b>G4</b> 3/4" NPT	3/8" NPT	1/2" NPT			
<b>G5</b> 1" NPT					
<b>G6</b> 1 1/4" NPT					

**Aux connection** - see previous table  
**0** Not machined | **1** Aux size 1 | **2** Aux size 2

Filtration rating (filter media)	
<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm
<b>A16</b> Inorganic microfiber 16 µm	<b>P10</b> Resin impregnated paper 10 µm
<b>A25</b> Inorganic microfiber 25 µm	<b>P25</b> Resin impregnated paper 25 µm

**Execution**  
**P01** MP Filtri standard  
**Pxx** Customized

### FILTER ELEMENT

Configuration example: **MR100** | **1** | **A10** | **A** | **P01**

**Element series and size**  
**MR100**

**Element length**  
**1** | **2** | **3** | **4** | **5** |

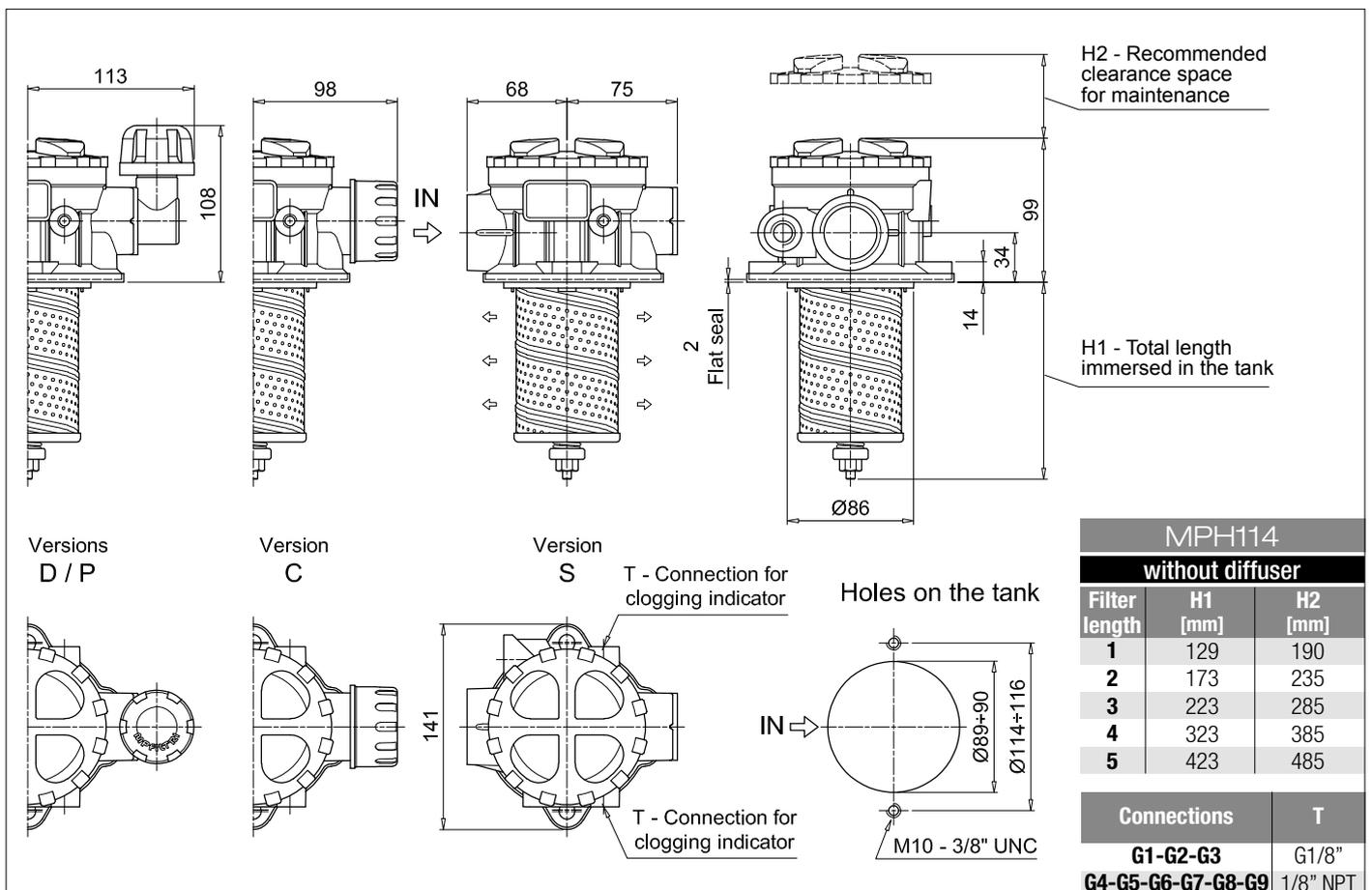
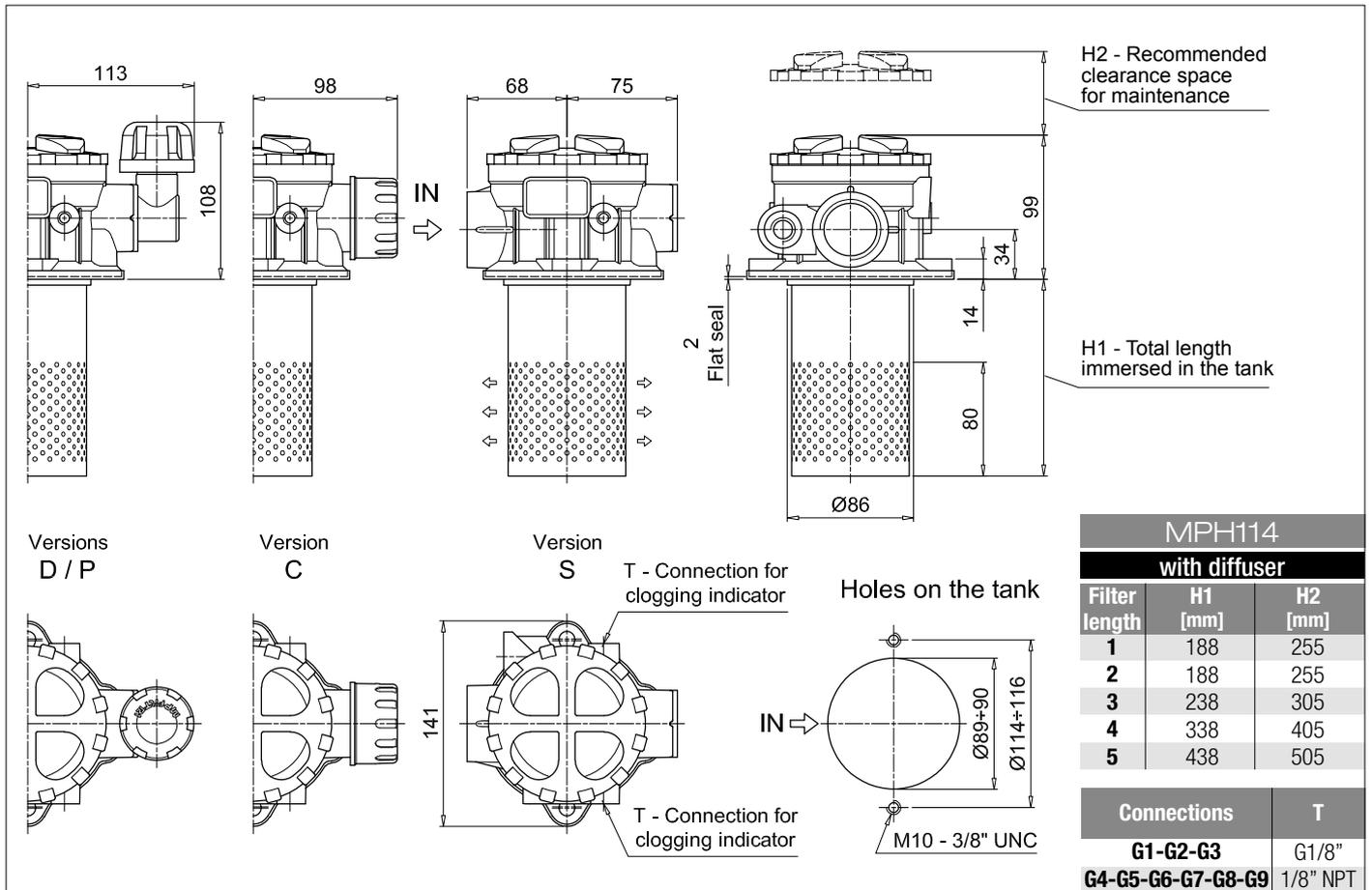
Filtration rating (filter media)	
<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm
<b>A16</b> Inorganic microfiber 16 µm	<b>P10</b> Resin impregnated paper 10 µm
<b>A25</b> Inorganic microfiber 25 µm	<b>P25</b> Resin impregnated paper 25 µm

**Seals**  
**A** NBR  
**V** FPM

**Execution**  
**P01** MP Filtri standard  
**Pxx** Customized

### ACCESSORIES

Indicators	page		page
<b>BVA</b> Axial pressure gauge	216	<b>BEA</b> Electrical pressure indicator	215
<b>BVR</b> Radial pressure gauge	216	<b>BEM</b> Electrical pressure indicator	215
<b>BVP</b> Visual pressure indicator with automatic reset	217	<b>BLA</b> Electrical / visual pressure indicator	215-216
<b>BVQ</b> Visual pressure indicator with manual reset	217		
Additional features	page		
<b>DPT</b> Dipstick	225		



## Designation & Ordering code

### COMPLETE FILTER

Configuration example: **MPH120** | **1** | **S** | **D** | **A** | **G1** | **1** | **A10** | **P01**

**Series and size**  
**MPH120**

**Length**  
**1** | **2** | **3** | **4** | **5** |

**Bypass valve**  
**S** Without bypass | **C** 1.75 bar | **E** 2.5 bar

**Diffuser and magnetic column**  
**D** With diffuser, with magnetic column  
**F** With diffuser, without magnetic column  
**O** Without diffuser, with magnetic column  
**E** Without diffuser, without magnetic column

Seals and treatments	Filtration rating		
	Axx	Mxx	Pxx
<b>A</b> NBR	•	•	•
<b>V</b> FPM	•	•	•
<b>W</b> NBR head anodized	•	•	
<b>Z</b> FPM head anodized	•	•	

Main Connections	Rear connections	Aux size 1	Aux size 2
<b>G1</b> G3/4"	G3/4"	G3/8"	G1/2"
<b>G2</b> G1"	G1"		
<b>G3</b> G1 1/4"	G3/4"		
<b>G4</b> 3/4" NPT	3/4" NPT	3/8" NPT	1/2" NPT
<b>G5</b> 1" NPT	1" NPT		
<b>G6</b> 1 1/4" NPT	3/4" NPT		
<b>G7</b> SAE 12 - 1 1/16" - 12 UN	SAE 12 - 1 1/16" - 12 UN	SAE 6 - 9/16" - 18 UNF	SAE 8 - 3/4" - 16 UNF
<b>G8</b> SAE 16 - 1 5/16" - 12 UN	SAE 16 - 1 5/16" - 12 UN		
<b>G9</b> SAE 20 - 1 5/8" - 12 UN	SAE 12 - 1 1/16" - 12 UN		

**Aux connection** - see previous table  
**0** Not machined | **1** Aux size 1 | **2** Aux size 2

Filtration rating (filter media)	
<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm
<b>A16</b> Inorganic microfiber 16 µm	<b>P10</b> Resin impregnated paper 10 µm
<b>A25</b> Inorganic microfiber 25 µm	<b>P25</b> Resin impregnated paper 25 µm

Execution	
<b>P01</b> MP Filtri standard	
<b>Pxx</b> Customized	

### FILTER ELEMENT

Configuration example: **MR100** | **1** | **A10** | **A** | **P01**

**Element series and size**  
**MR100**

**Element length**  
**1** | **2** | **3** | **4** | **5** |

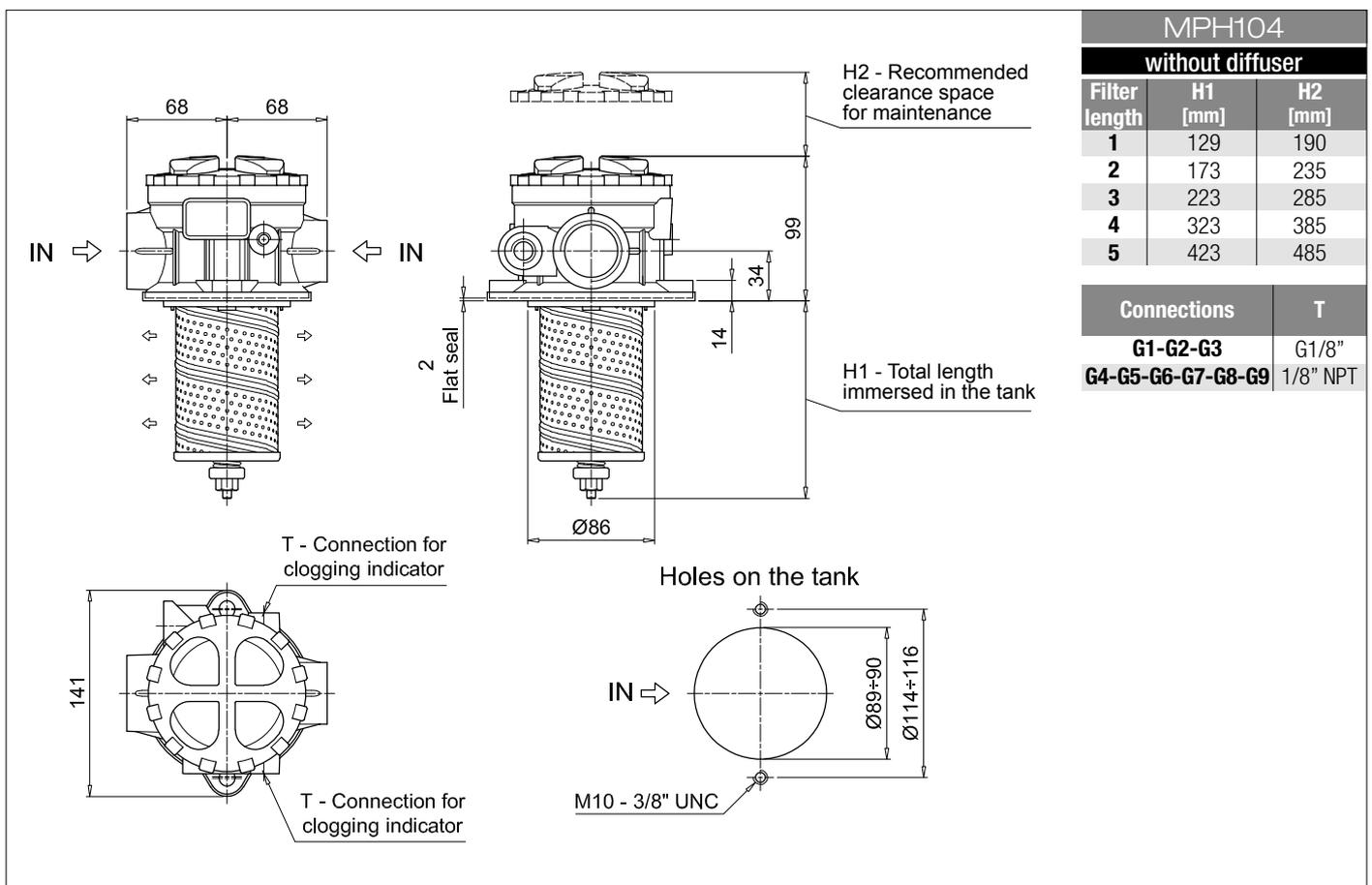
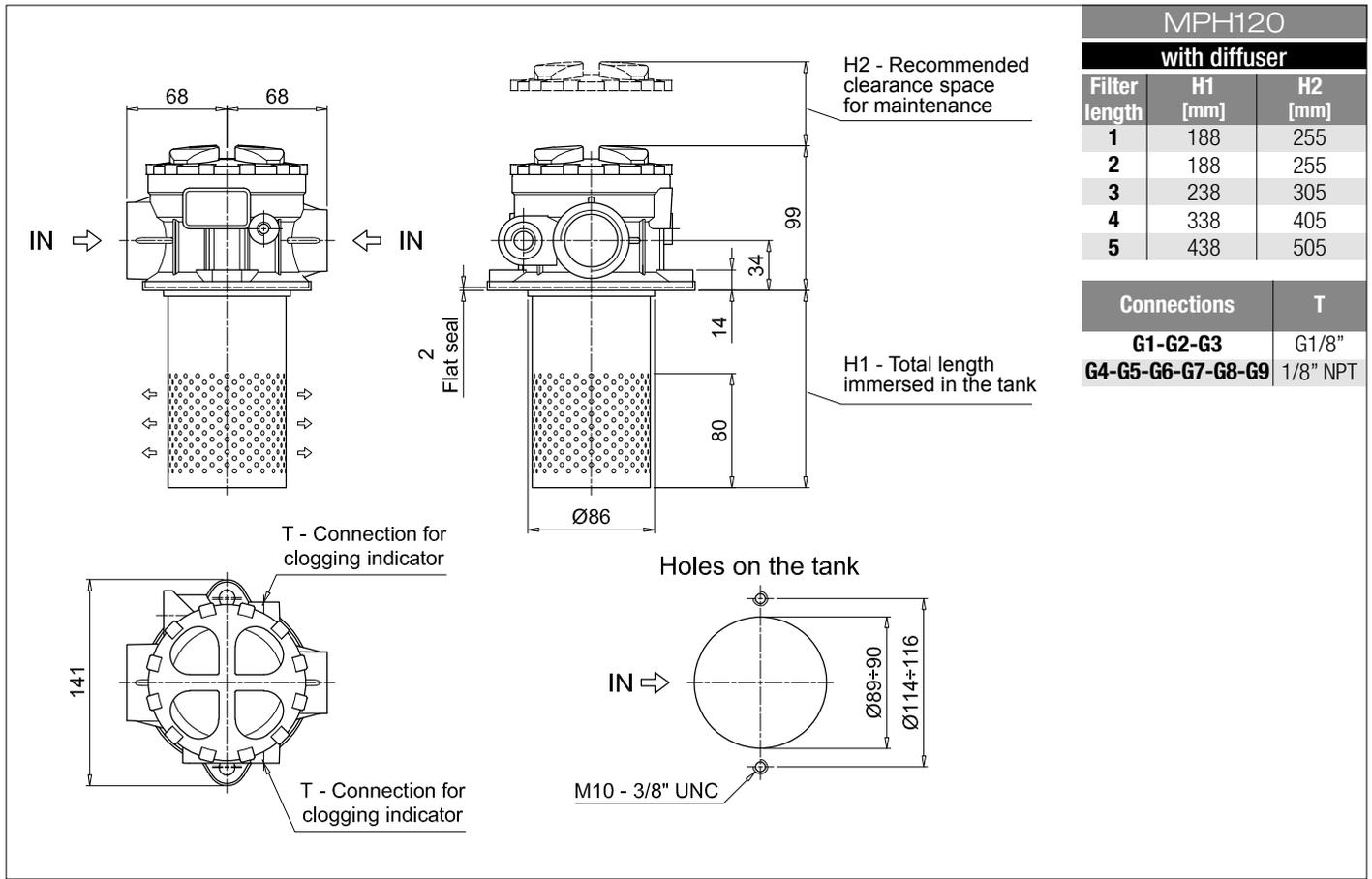
Filtration rating (filter media)	
<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm
<b>A16</b> Inorganic microfiber 16 µm	<b>P10</b> Resin impregnated paper 10 µm
<b>A25</b> Inorganic microfiber 25 µm	<b>P25</b> Resin impregnated paper 25 µm

Seals	
<b>A</b> NBR	
<b>V</b> FPM	

Execution	
<b>P01</b> MP Filtri standard	
<b>Pxx</b> Customized	

### ACCESSORIES

Indicators	page		page
<b>BVA</b> Axial pressure gauge	216	<b>BEA</b> Electrical pressure indicator	215
<b>BVR</b> Radial pressure gauge	216	<b>BEM</b> Electrical pressure indicator	215
<b>BVP</b> Visual pressure indicator with automatic reset	217	<b>BLA</b> Electrical / visual pressure indicator	215-216
<b>BVQ</b> Visual pressure indicator with manual reset	217		
Additional features	page		
<b>DPT</b> Dipstick	225		



## Designation & Ordering code

### COMPLETE FILTER

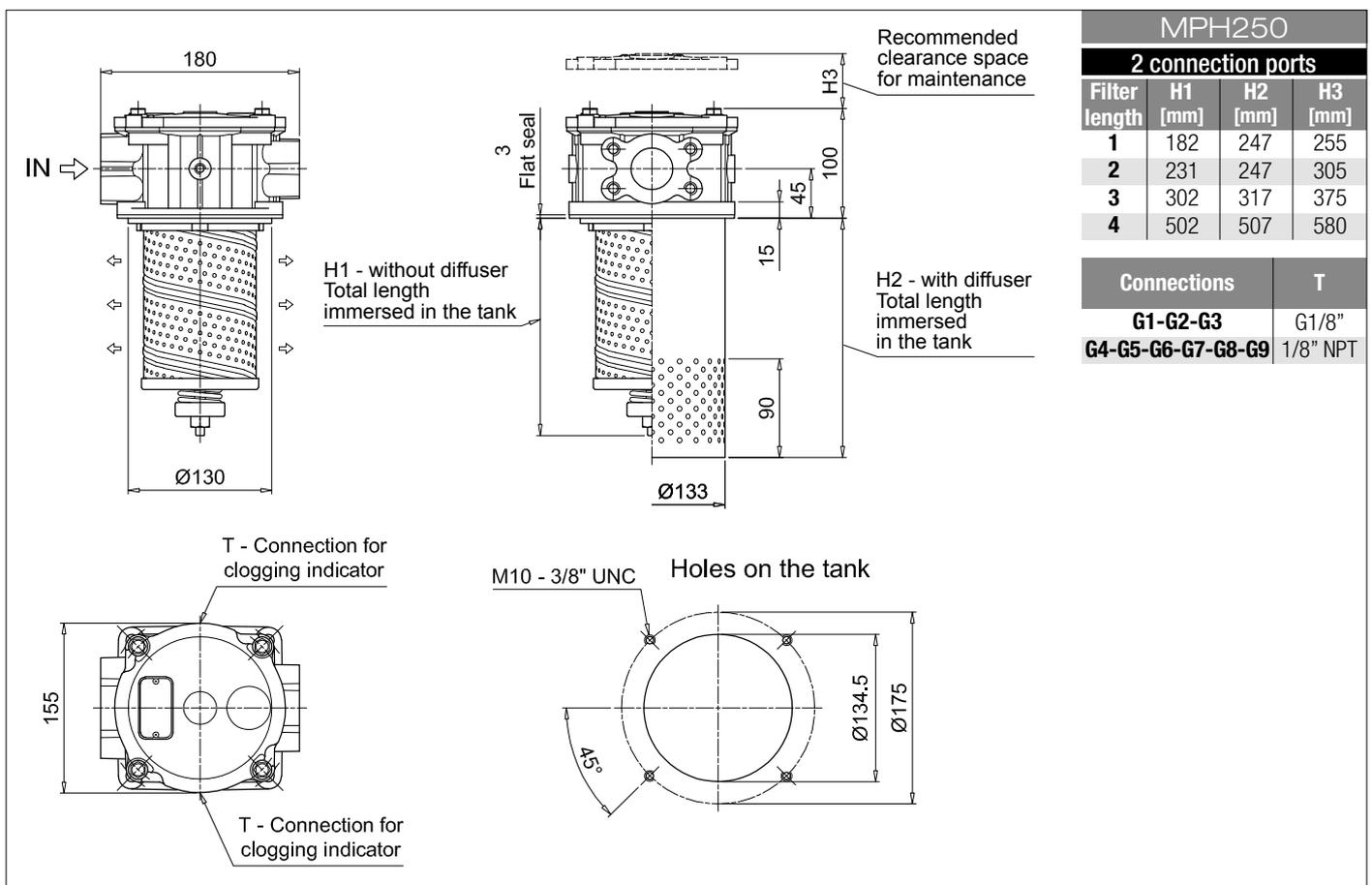
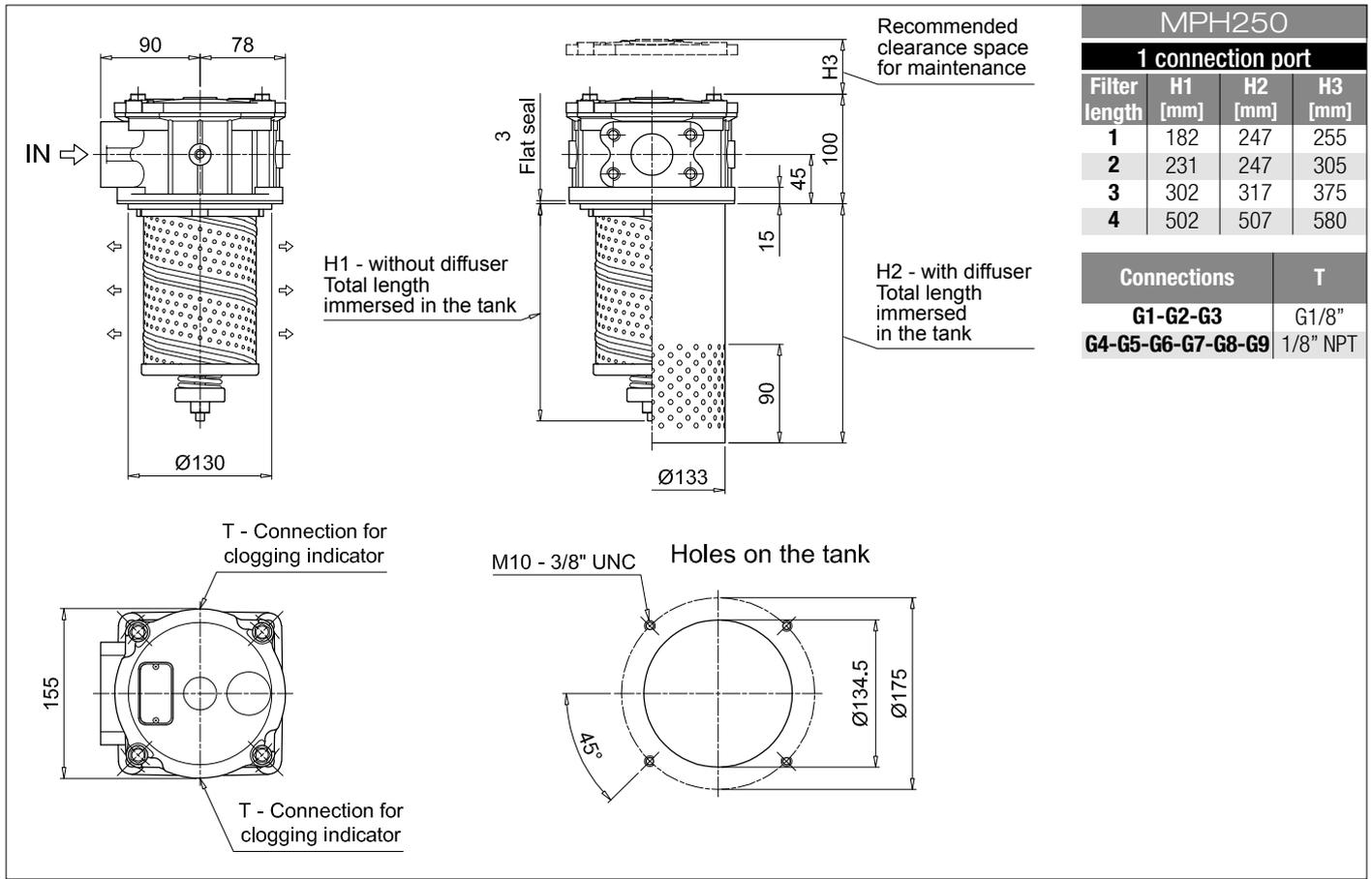
<b>Series and size</b> <b>MPH250</b>	Configuration example: <b>MPH250</b>	<b>1</b>	<b>C</b>	<b>D</b>	<b>S</b>	<b>A</b>	<b>G1</b>	<b>A10</b>	<b>P01</b>
<b>Length</b> <b>1   2   3   4</b>									
<b>Bypass valve</b> <b>S</b> Without bypass <b>C</b> 1.75 bar <b>E</b> 2.5 bar									
<b>Diffuser and magnetic column</b> <b>D</b> With diffuser, with magnetic column <b>F</b> With diffuser, without magnetic column <b>O</b> Without diffuser, with magnetic column <b>E</b> Without diffuser, without magnetic column									
<b>Air breather</b> <b>S</b> Without air breather									
<b>Seals and treatments</b>	Filtration rating								
	<b>Axx</b>	<b>Mxx</b>	<b>Pxx</b>						
<b>A</b> NBR	•	•	•						
<b>V</b> FPM	•	•	•						
<b>W</b> NBR head anodized    filter element compatible with fluids HFA-HFB-HFC	•	•							
<b>Z</b> FPM head anodized	•	•							
<b>Main Connections</b>	<b>Rear connections</b>								
<b>G1</b> G1 1/2"	-								
<b>G2</b> G1 1/2"	G1 1/4"								
<b>G4</b> 1 1/2" NPT	-								
<b>G5</b> 1 1/2" NPT	1 1/4" NPT								
<b>G7</b> SAE 24 - 1 7/8" - 12 UN	-								
<b>G8</b> SAE 24 - 1 7/8" - 12 UN	SAE 20 - 1 5/8" - 12 UN								
<b>F1</b> 1 1/2" SAE 3000 psi/M	-								
<b>F2</b> 1 1/2" SAE 3000 psi/M	1 1/4" SAE 3000 psi/M								
<b>F3</b> 1 1/2" SAE 3000 psi/UNC	-								
<b>F4</b> 1 1/2" SAE 3000 psi/UNC	1 1/4" SAE 3000 psi/UNC								
<b>Filtration rating (filter media)</b>									
<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm								
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm								
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm								
<b>A16</b> Inorganic microfiber 16 µm	<b>P10</b> Resin impregnated paper 10 µm								
<b>A25</b> Inorganic microfiber 25 µm	<b>P25</b> Resin impregnated paper 25 µm								
								<b>Execution</b>	
								<b>P01</b> MP Filtri standard	
								<b>Pxx</b> Customized	

### FILTER ELEMENT

<b>Element series and size</b> <b>MR250</b>	Configuration example: <b>MR250</b>	<b>1</b>	<b>A10</b>	<b>A</b>	<b>P01</b>
<b>Element length</b> <b>1   2   3   4</b>					
<b>Filtration rating (filter media)</b>					
<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm				
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm				
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm				
<b>A16</b> Inorganic microfiber 16 µm	<b>P10</b> Resin impregnated paper 10 µm				
<b>A25</b> Inorganic microfiber 25 µm	<b>P25</b> Resin impregnated paper 25 µm				
				<b>Seals</b>	<b>Execution</b>
				<b>A</b> NBR	<b>P01</b> MP Filtri standard
				<b>V</b> FPM	<b>Pxx</b> Customized

### ACCESSORIES

Indicators	page		page
<b>BVA</b> Axial pressure gauge	216	<b>BEA</b> Electrical pressure indicator	215
<b>BVR</b> Radial pressure gauge	216	<b>BEM</b> Electrical pressure indicator	215
<b>BVP</b> Visual pressure indicator with automatic reset	217	<b>BLA</b> Electrical / visual pressure indicator	215-216
<b>BVQ</b> Visual pressure indicator with manual reset	217		



# MPH MPH630 - MPH660

## Designation & Ordering code

### COMPLETE FILTER

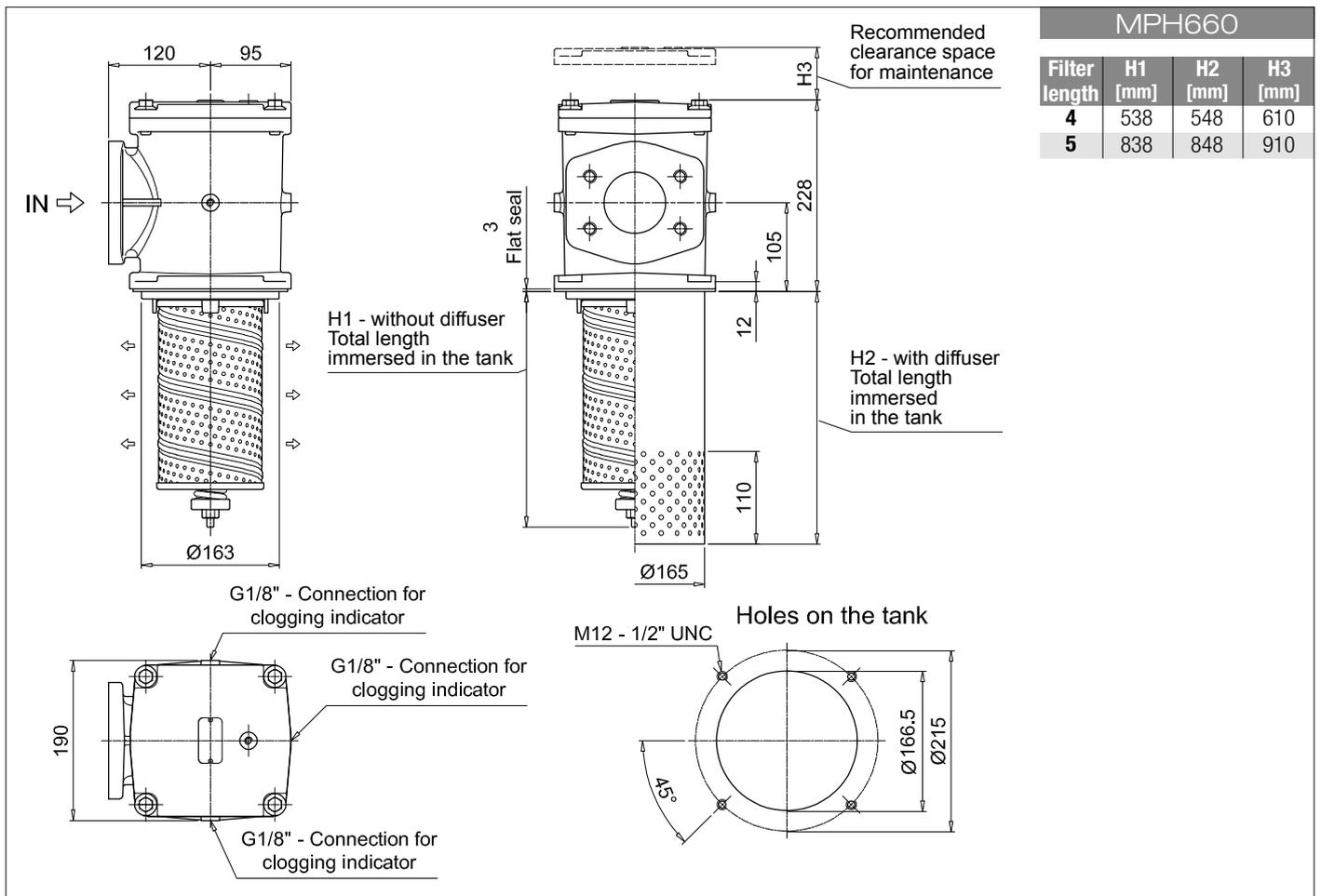
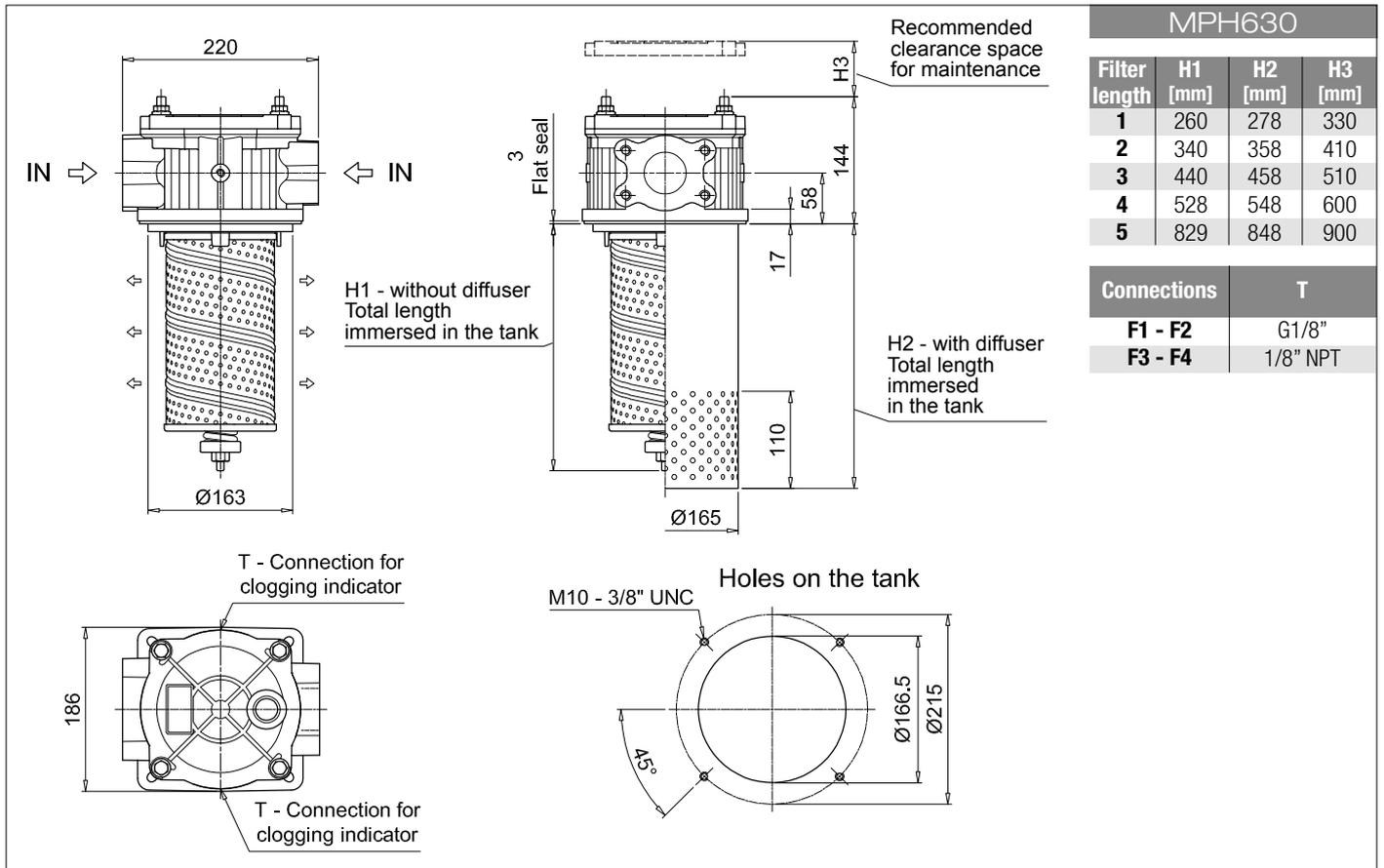
<b>Series and size</b>	Configuration example 1: MPH630   1   S   E   S   W   F1   M25   P01									
<b>MPH630</b>	Configuration example 2: MPH660   1   C   D   S   A   F4   A10   P01									
<b>MPH660</b>										
<b>Length</b>	MPH630	MPH660								
1	•									
2	•									
3	•									
4	•	•								
5	•	•								
<b>Bypass valve</b>										
S Without bypass	C 1.75 bar	E 2.5 bar								
<b>Diffuser and magnetic column</b>										
D With diffuser, with magnetic column										
F With diffuser, without magnetic column										
O Without diffuser, with magnetic column										
E Without diffuser, without magnetic column										
<b>Air breather</b>										
S Without air breather										
<b>Seals and treatments</b>	Filtration rating									
	Axx	Mxx	Pxx							
A NBR	•	•	•							
V FPM	•	•	•							
W NBR head anodized	•	•		filter element compatible with fluids HFA-HFB-HFC						
Z FPM head anodized	•	•								
<b>Main Connections MPH630</b>	<b>Rear connections</b>	<b>Connections MPH660</b>								
F1 2 1/2" SAE 3000 psi/M	-	F1 3" SAE 3000 psi/M								
F2 2 1/2" SAE 3000 psi/M	2" SAE 3000 psi/M	F2 4" SAE 3000 psi/M								
F3 2 1/2" SAE 3000 psi/UNC	-									
F4 2 1/2" SAE 3000 psi/UNC	2" SAE 3000 psi/UNC									
<b>Filtration rating (filter media)</b>										
A03 Inorganic microfiber 3 µm	M25 Wire mesh 25 µm									
A06 Inorganic microfiber 6 µm	M60 Wire mesh 60 µm									
A10 Inorganic microfiber 10 µm	M90 Wire mesh 90 µm									
A16 Inorganic microfiber 16 µm	P10 Resin impregnated paper 10 µm									
A25 Inorganic microfiber 25 µm	P25 Resin impregnated paper 25 µm									
										<b>Execution</b>
										P01 MP Filtri standard
										Pxx Customized

### FILTER ELEMENT

<b>Element series and size</b>	Configuration example 1: MR630   1   M25   A   P01				
<b>MR630</b>	Configuration example 2: MR630   1   A10   A   P01				
<b>Element length</b>	1   2   3   4   5				
<b>Filtration rating (filter media)</b>					
A03 Inorganic microfiber 3 µm	M25 Wire mesh 25 µm				
A06 Inorganic microfiber 6 µm	M60 Wire mesh 60 µm				
A10 Inorganic microfiber 10 µm	M90 Wire mesh 90 µm				
A16 Inorganic microfiber 16 µm	P10 Resin impregnated paper 10 µm				
A25 Inorganic microfiber 25 µm	P25 Resin impregnated paper 25 µm				
					<b>Seals</b>
					A NBR
					V FPM
					<b>Execution</b>
					P01 MP Filtri standard
					Pxx Customized

### ACCESSORIES

Indicators	page		page
BVA Axial pressure gauge	216	BEA Electrical pressure indicator	215
BVR Radial pressure gauge	216	BEM Electrical pressure indicator	215
BVP Visual pressure indicator with automatic reset	217	BLA Electrical / visual pressure indicator	215-216
BVQ Visual pressure indicator with manual reset	217		



## Designation & Ordering code

### COMPLETE FILTER

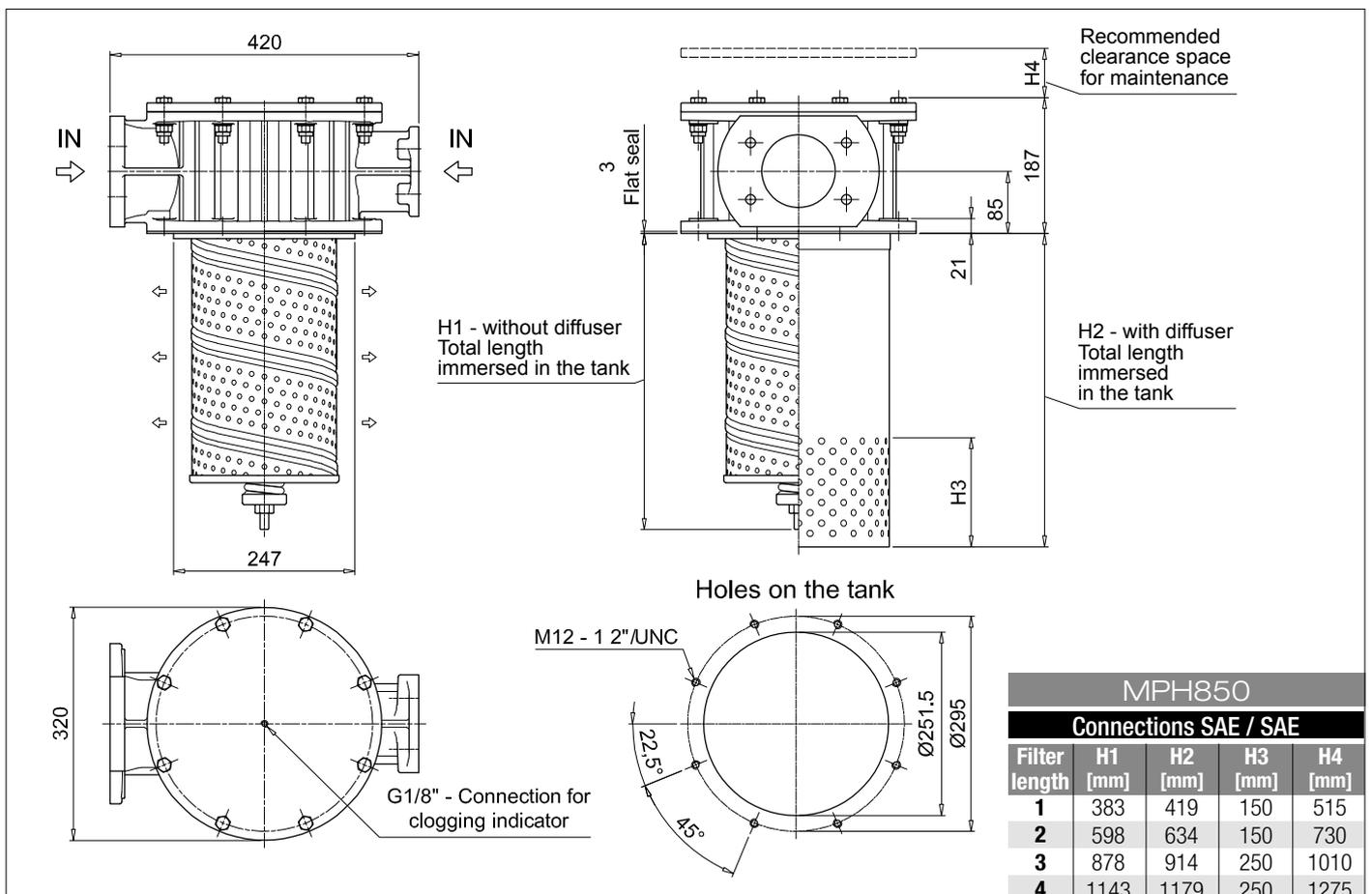
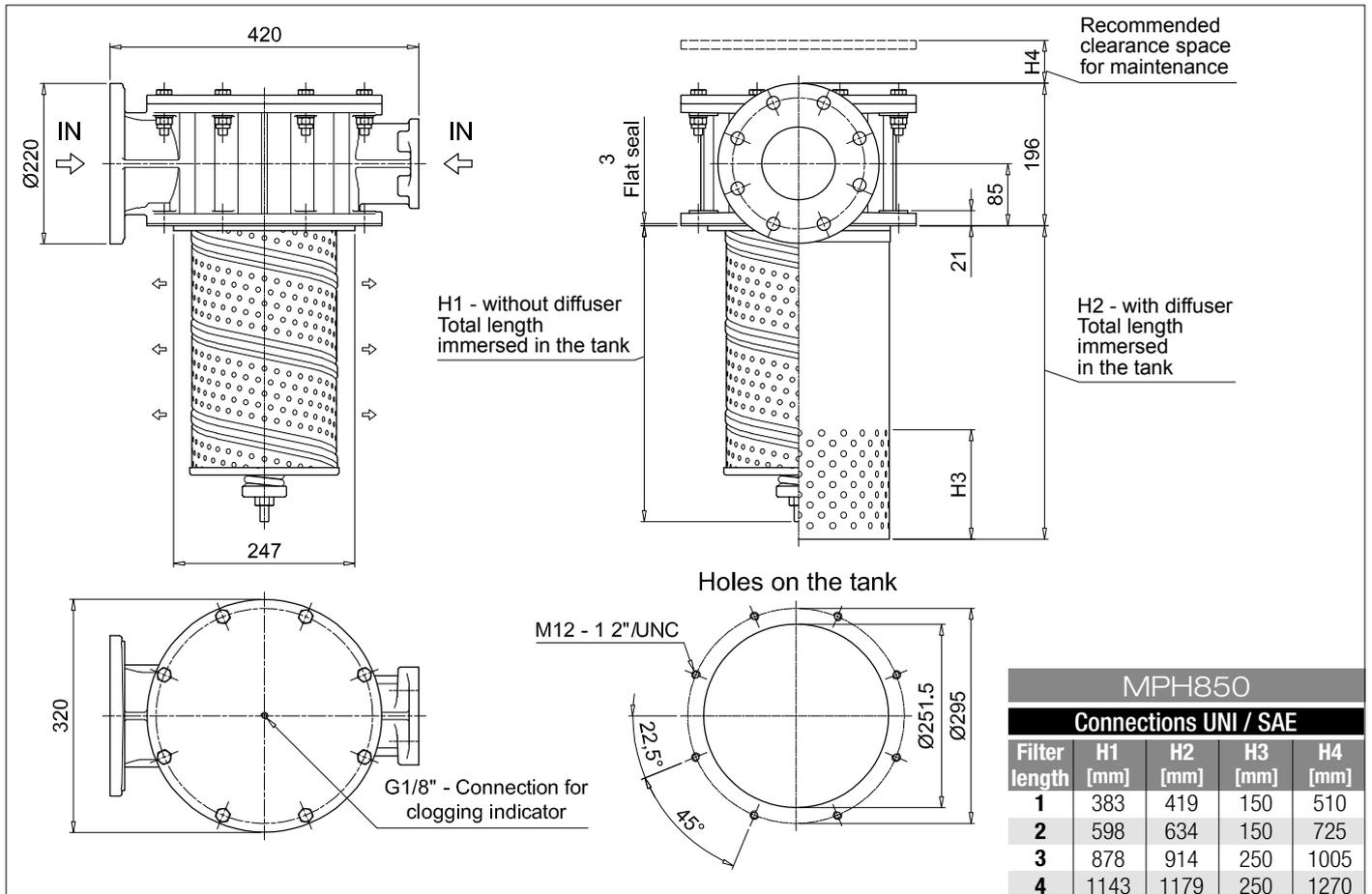
<b>Series and size</b> <b>MPH850</b>	Configuration example: MPH850 1 C D S A F1 A10 P01									
<b>Length</b> 1   2   3   4										
<b>Bypass valve</b> S Without bypass C 1.75 bar										
<b>Diffuser and magnetic column</b> D With diffuser, with magnetic column F With diffuser, without magnetic column O Without diffuser, with magnetic column E Without diffuser, without magnetic column										
<b>Air breather</b> S Without air breather										
<b>Seals and treatments</b>	Filtration rating									
A NBR	Axx	Mxx	Pxx							
V FPM										
W NBR head anodized filter element compatible with fluids HFA-HFB-HFC										
Z FPM head anodized										
<b>Main Connections</b>	<b>Rear connections</b>									
F1 UNI 2223 DN 100 PN 10/16	3" SAE 3000 psi/M									
F2 UNI 2223 DN 100 PN 10/16	3" SAE 3000 psi/UNC									
F5 Not machined	3" SAE 3000 psi/M									
F6 Not machined	3" SAE 3000 psi/UNC									
F7 4" SAE 3000 psi/M	3" SAE 3000 psi/M									
F8 4" SAE 3000 psi/UNC	3" SAE 3000 psi/UNC									
<b>Filtration rating (filter media)</b>										
A03 Inorganic microfiber 3 µm	M25 Wire mesh 25 µm									
A06 Inorganic microfiber 6 µm	M60 Wire mesh 60 µm									
A10 Inorganic microfiber 10 µm	M90 Wire mesh 90 µm									
A16 Inorganic microfiber 16 µm	P10 Resin impregnated paper 10 µm									
A25 Inorganic microfiber 25 µm	P25 Resin impregnated paper 25 µm									
			<b>Execution</b>							
			P01 MP Filtri standard							
			Pxx Customized							

### FILTER ELEMENT

<b>Element series and size</b> <b>MR850</b>	Configuration example: MR850 1 A10 A P01				
<b>Element length</b> 1   2   3   4					
<b>Filtration rating (filter media)</b>					
A03 Inorganic microfiber 3 µm	M25 Wire mesh 25 µm				
A06 Inorganic microfiber 6 µm	M60 Wire mesh 60 µm				
A10 Inorganic microfiber 10 µm	M90 Wire mesh 90 µm				
A16 Inorganic microfiber 16 µm	P10 Resin impregnated paper 10 µm				
A25 Inorganic microfiber 25 µm	P25 Resin impregnated paper 25 µm				
			<b>Seals</b>		
			A NBR		
			V FPM		
			<b>Execution</b>		
			P01 MP Filtri standard		
			Pxx Customized		

### ACCESSORIES

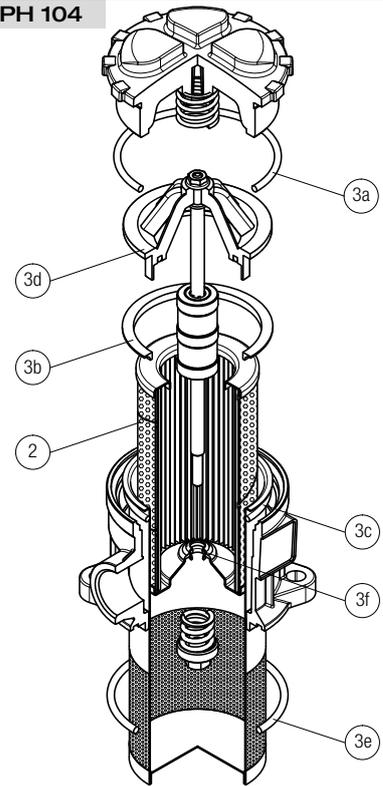
Indicators	page		page
BVA Axial pressure gauge	216	BEA Electrical pressure indicator	215
BVR Radial pressure gauge	216	BEM Electrical pressure indicator	215
BVP Visual pressure indicator with automatic reset	217	BLA Electrical / visual pressure indicator	215-216
BVQ Visual pressure indicator with manual reset	217		



# MPH SPARE PARTS

Order number for spare parts

## MPH 104



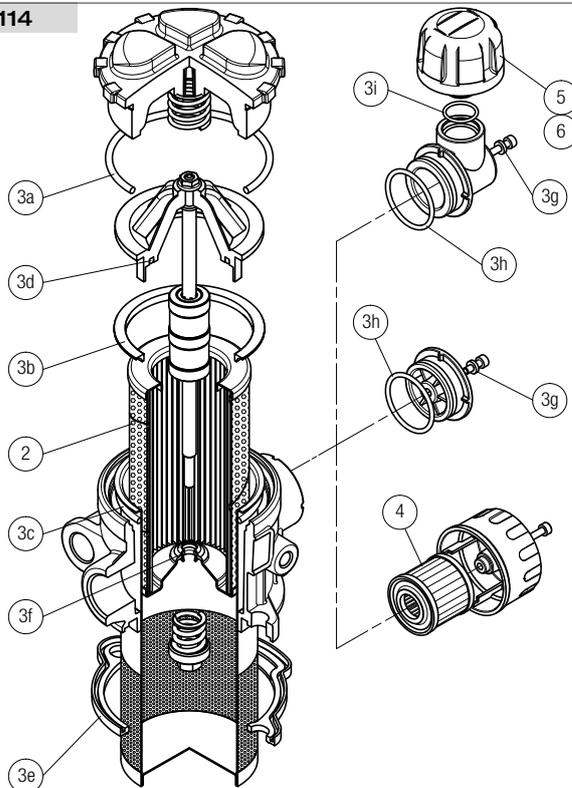
Q.ty: 1 pc.

Q.ty: 1 pc.

Item: **2** **3** (3a ÷ 3f)

Filter series	Filter element	Seal Kit code number NBR	FPM
<b>MPH 104</b>	See order table	02050390	02050409

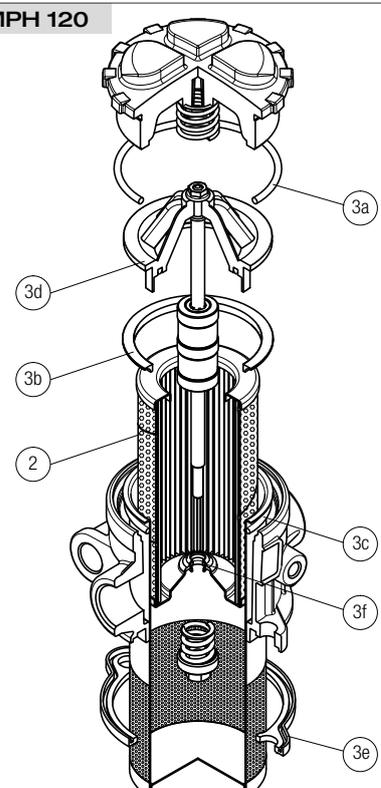
## MPH 110 - 114



Q.ty: 1 pc.

Item:	<b>2</b>	<b>3</b> (3a ÷ 3f)	<b>4</b>	<b>5</b>	<b>6</b>	
Filter series	Filter element	Seal Kit code number NBR	FPM	Air breather filter element - version:		
				C	D	P
<b>MPH 110</b>	See order table	02050565	02050566	10 µm	10 µm	10 µm
<b>MPH 114</b>		02050582	02050583	A3L03	SAP50G3L03A0P01	SAP50G3L03A1P01

## MPH 120



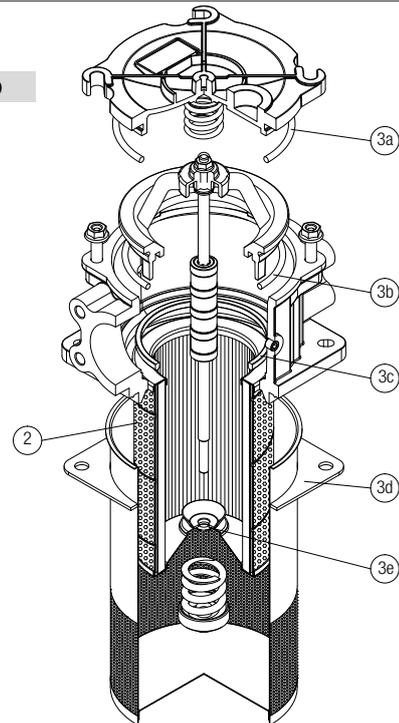
Q.ty: 1 pc.

Q.ty: 1 pc.

Item: **2** **3** (3a ÷ 3f)

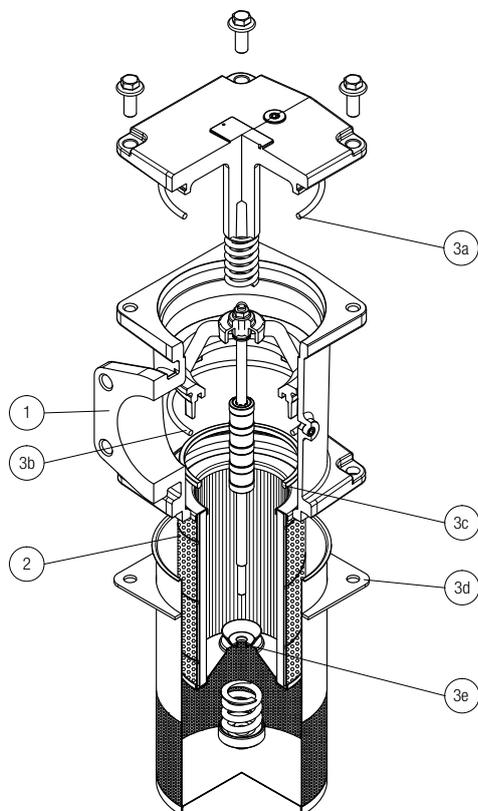
Filter series	Filter element	Seal Kit code number NBR	FPM
<b>MPH 120</b>	See order table	02050567	02050568

**MPH 250 - 630**



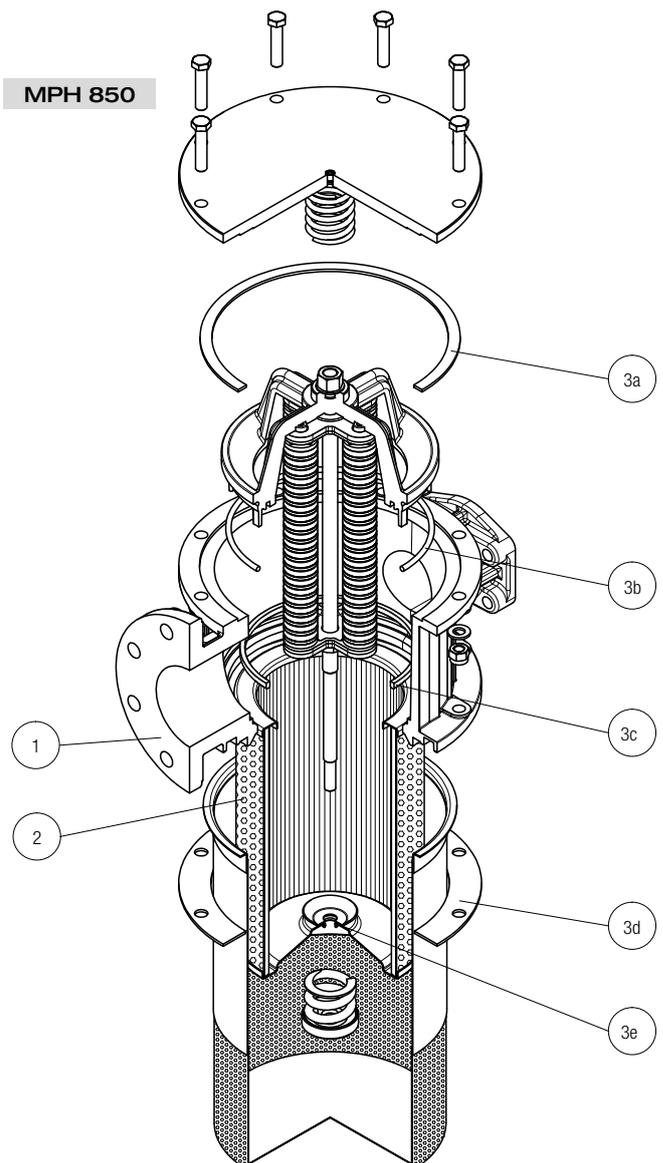
Item:	Q.ty: 1 pc. <b>2</b>	Q.ty: 1 pc. <b>3</b> (3a ÷ 3e)
Filter series	Filter element	Seal Kit code number NBR FPM
<b>MPH 250</b>	See order table	02050151 02050152
<b>MPH 630</b>	See order table	02050153 02050154

**MPH 660**



Item:	Q.ty: 1 pc. <b>2</b>	Q.ty: 1 pc. <b>3</b> (3a ÷ 3e)
Filter series	Filter element	Seal Kit code number NBR FPM
<b>MPH 660</b>	See order table	02050153 02050154
<b>MPH 850</b>	See order table	02050155 02050156

**MPH 850**





## Technical data

**Return filter** Maximum pressure up to 10 bar - Flow rate up to 3000 l/min

### Filter housing materials

- Insert assembly:  
Polyamide, GF reinforced (only for: MPI 100)  
Aluminium (the other insert assemblies)

- Diffuser: Zinc Plated Steel

- Valve: Steel

### Pressure

Working pressure: 1 MPa (10 bar)

### Bypass valve

- Opening pressure 175 kPa (1.75 bar)
- Opening pressure 250 kPa (2.5 bar) (except for MPI 850)

### $\Delta p$ element type

- Microfibre filter elements - series MR: 10 bar
- Fluid flow through the filter element from IN to OUT.

### Seals

- Standard NBR series A
- Optional FPM series V

### Temperature

From -25 °C to +110 °C

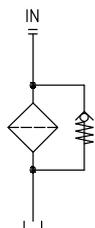
### Note

MPI filters are provided for vertical mounting

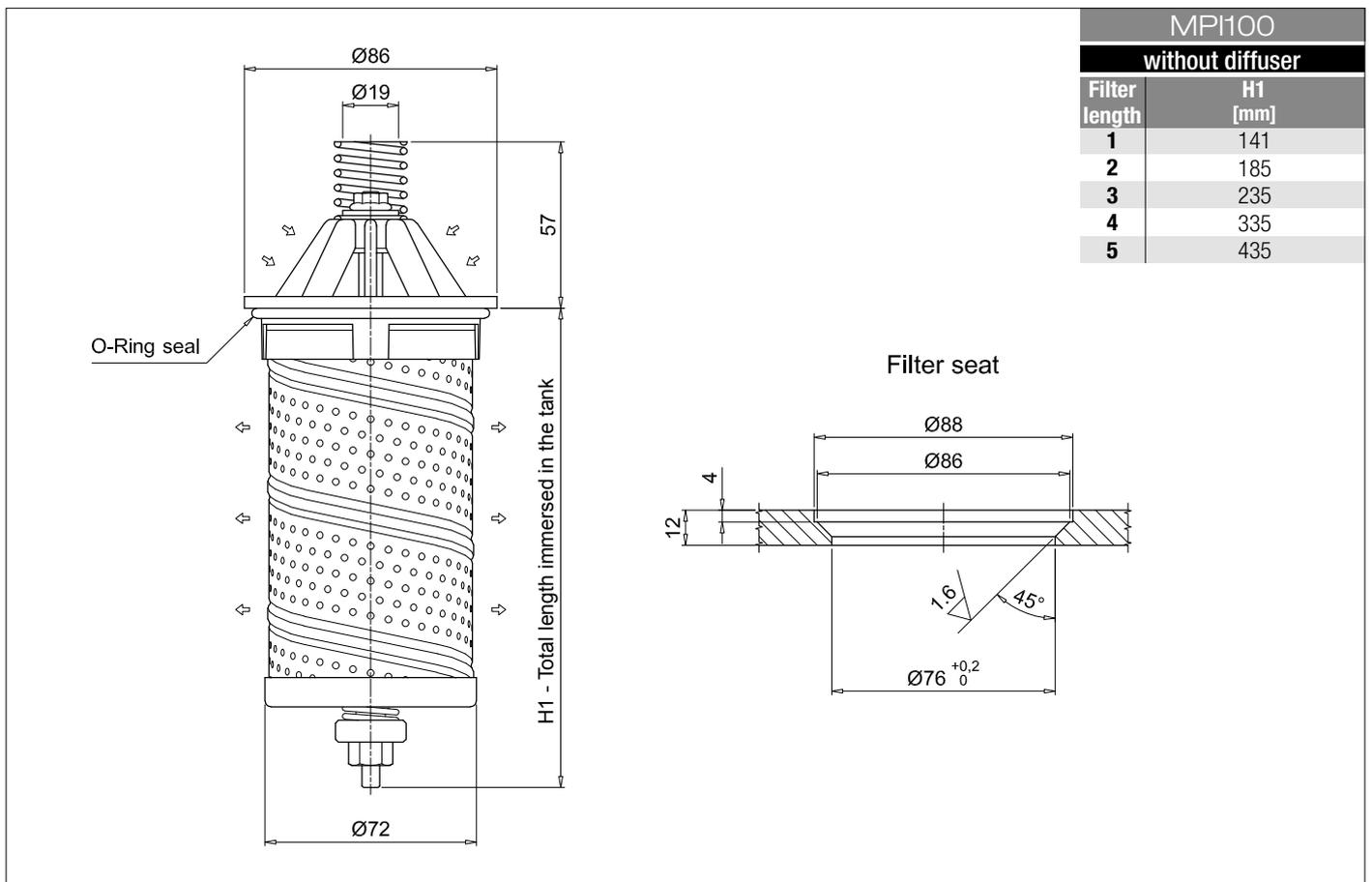
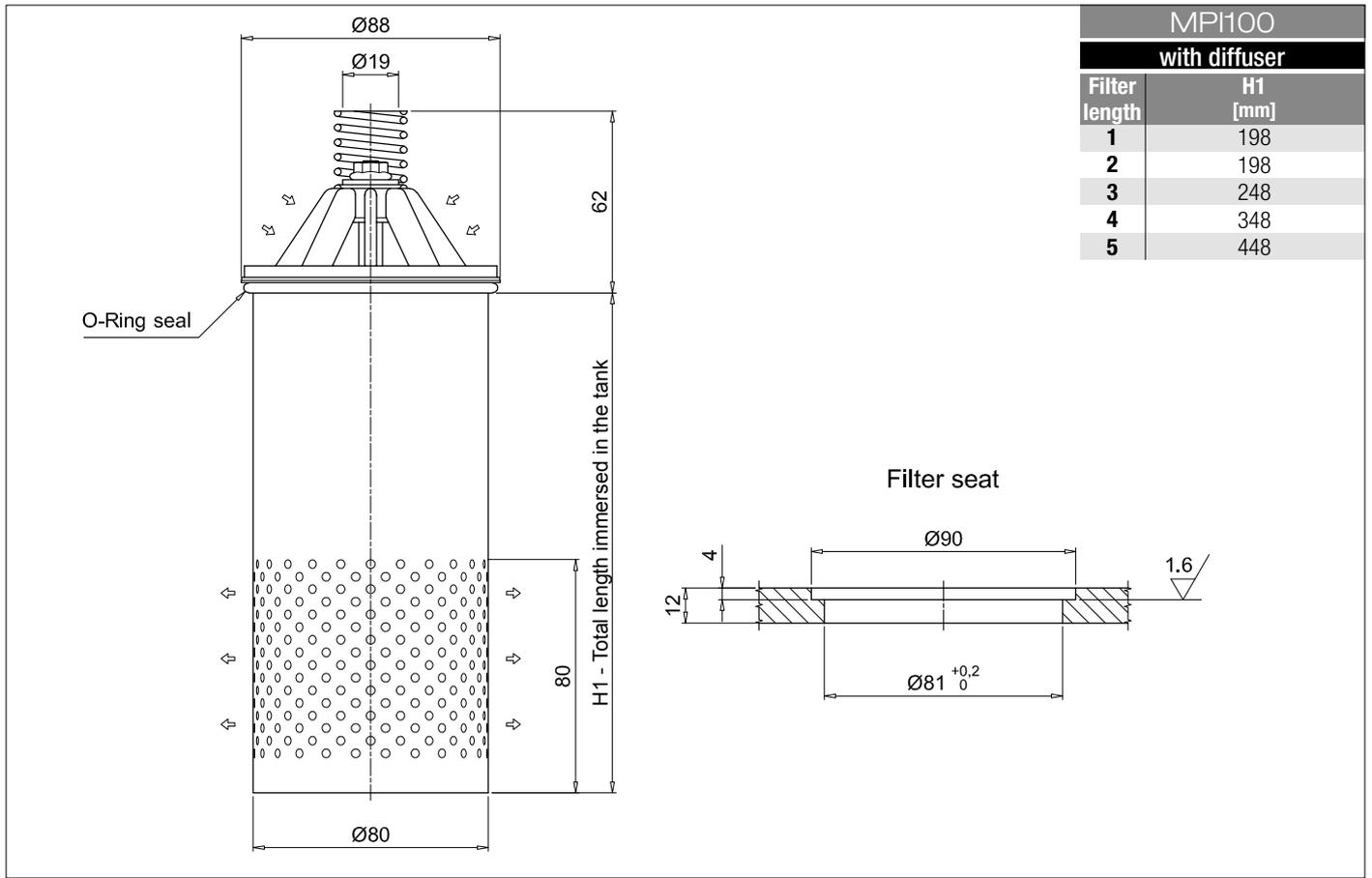
## Weights [kg] and volumes [dm<sup>3</sup>]

	Weights [kg]					Volumes [dm <sup>3</sup> ]				
	Lenght	1	2	3	4	Lenght	1	2	3	4
<b>MPI 100</b>		0.90	1.00	1.20	1.50		0.90	0.90	1.20	1.60
<b>MPI 250</b>		2.20	2.50	2.90	4.30		3.50	3.50	4.50	7.00
<b>MPI 630</b>		3.40	3.90	4.30	5.40		5.80	7.40	9.50	11.4
<b>MPI 850</b>		15.2	18.2	21.2	25.2		8.80	12.2	16.7	20.8

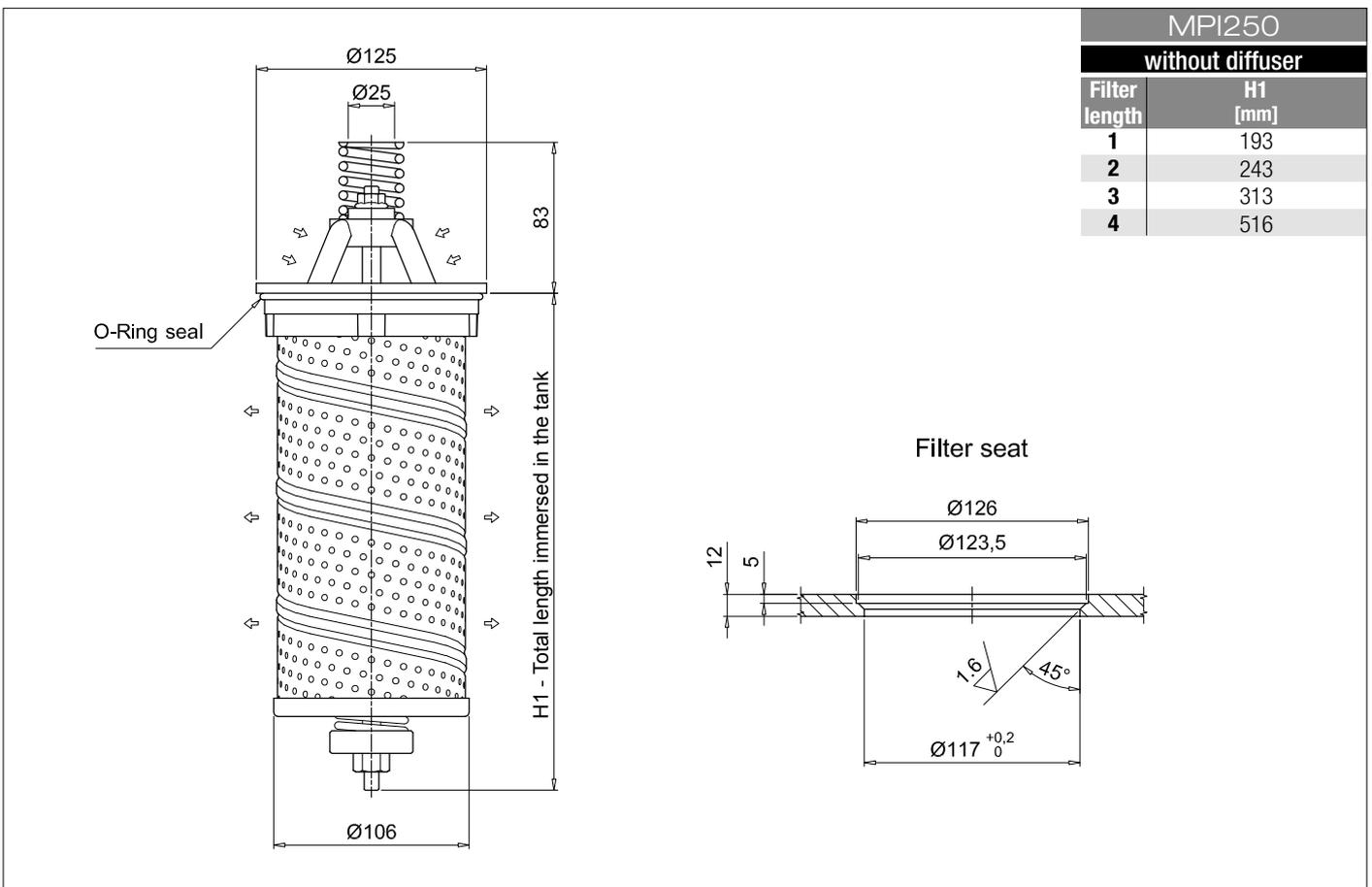
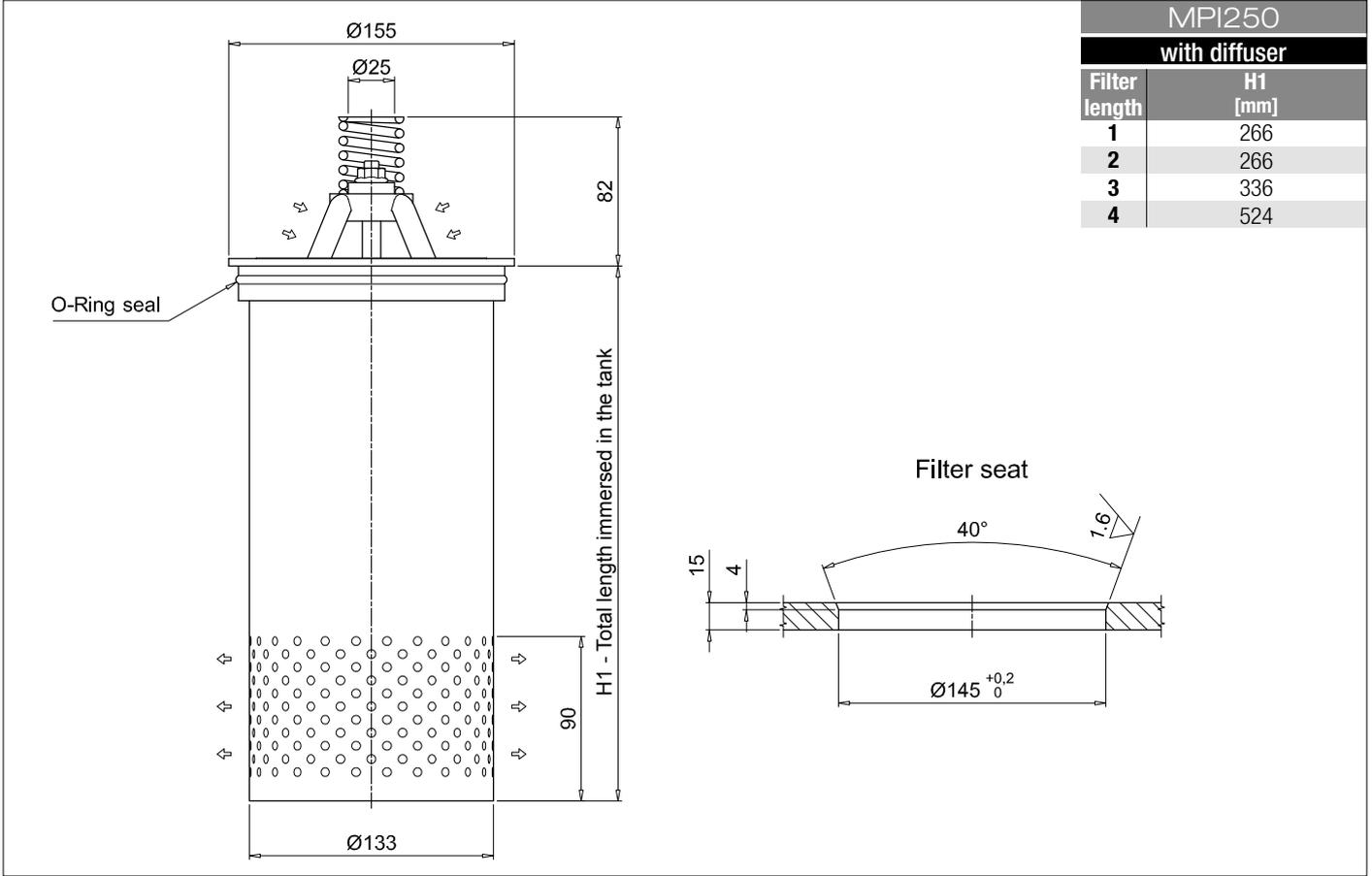
## Hydraulic symbol

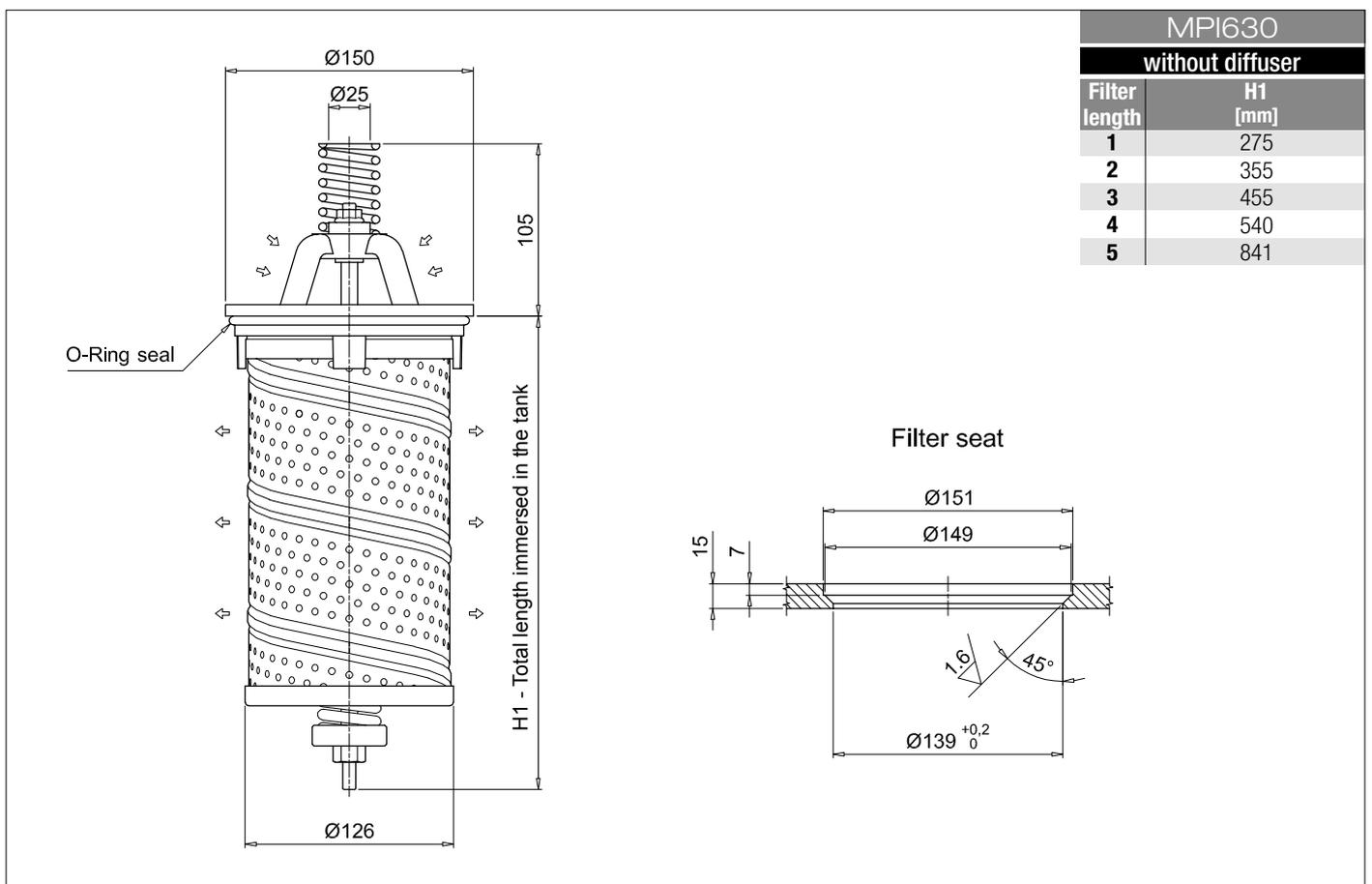
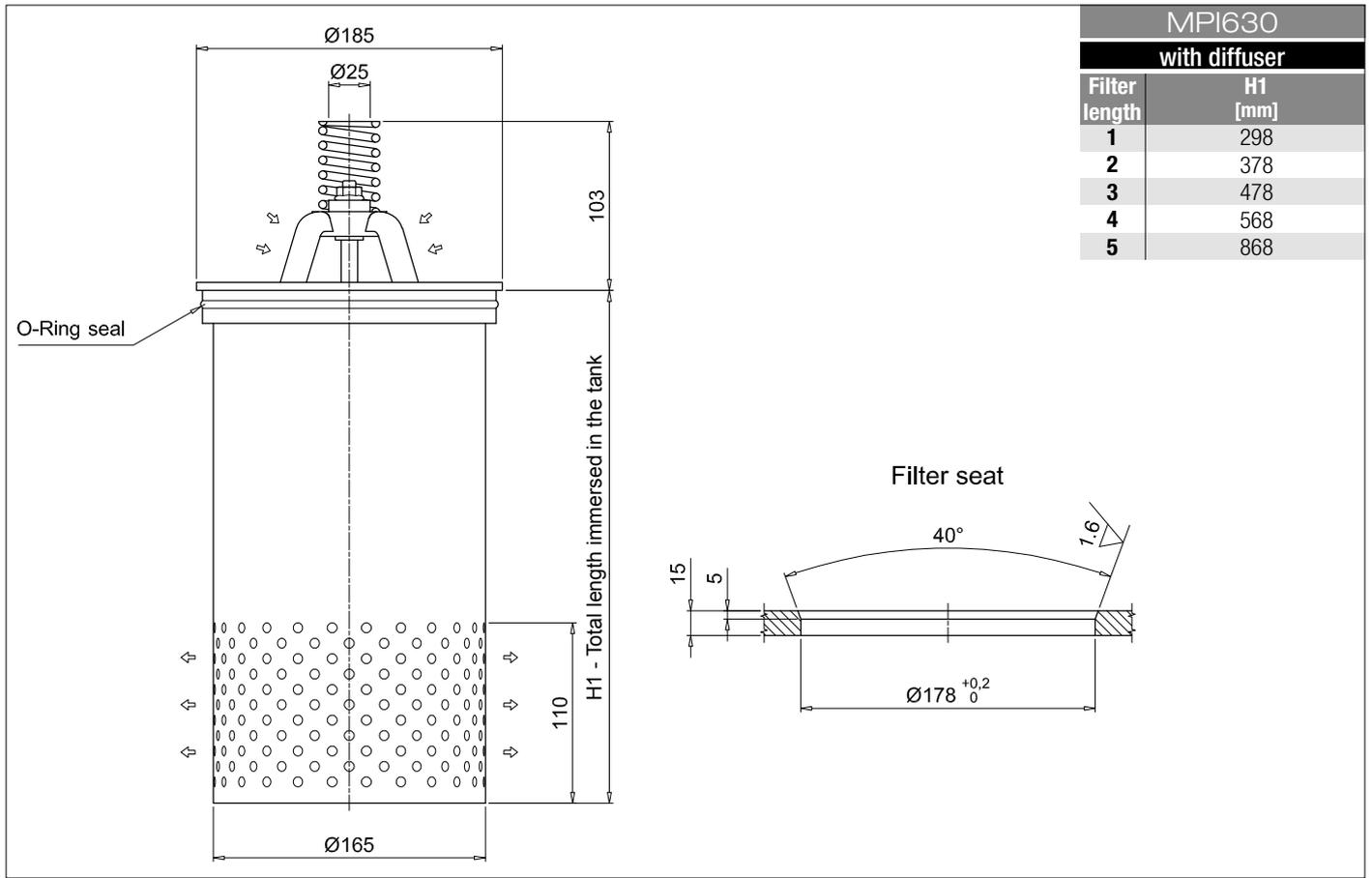




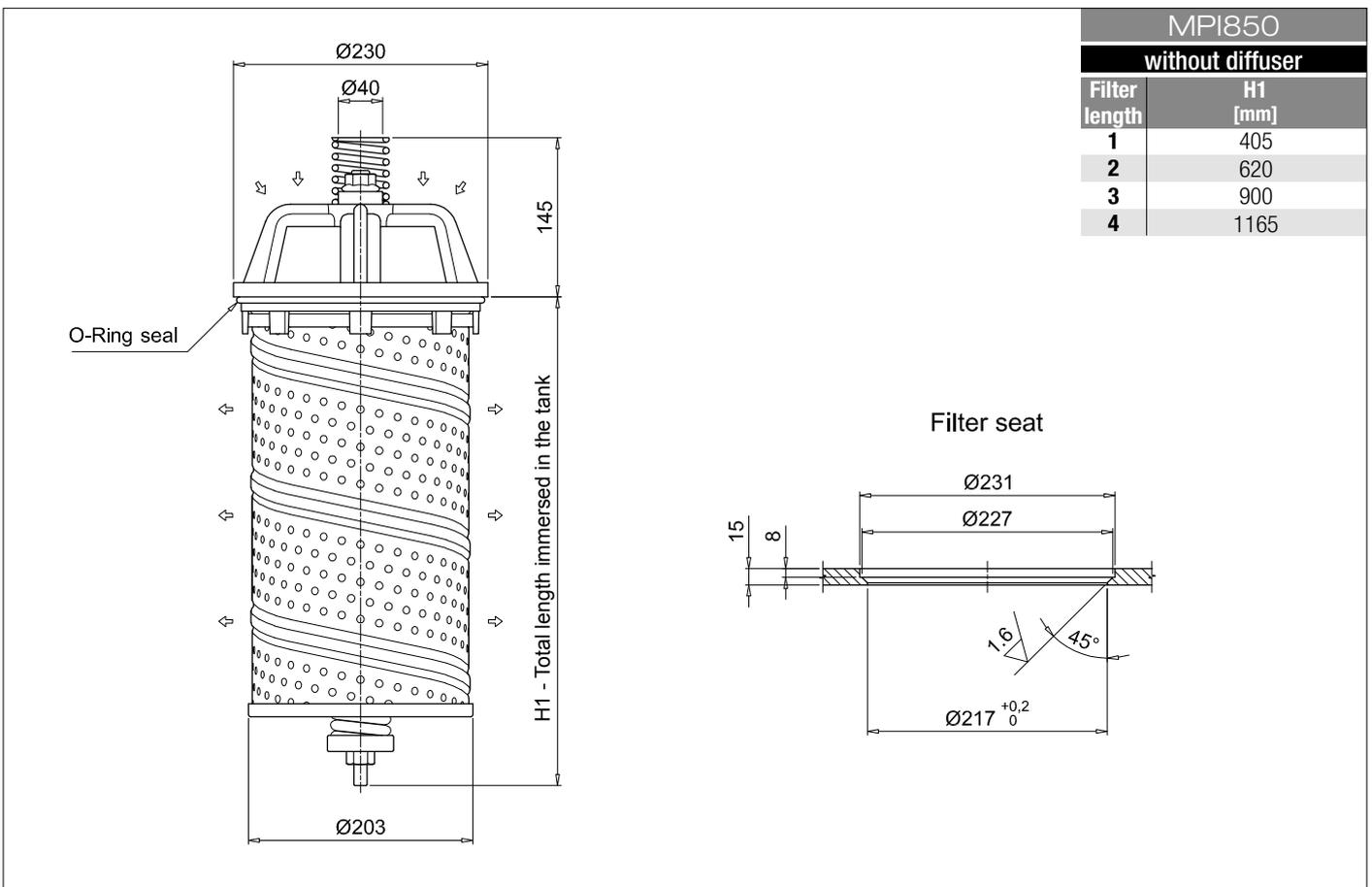
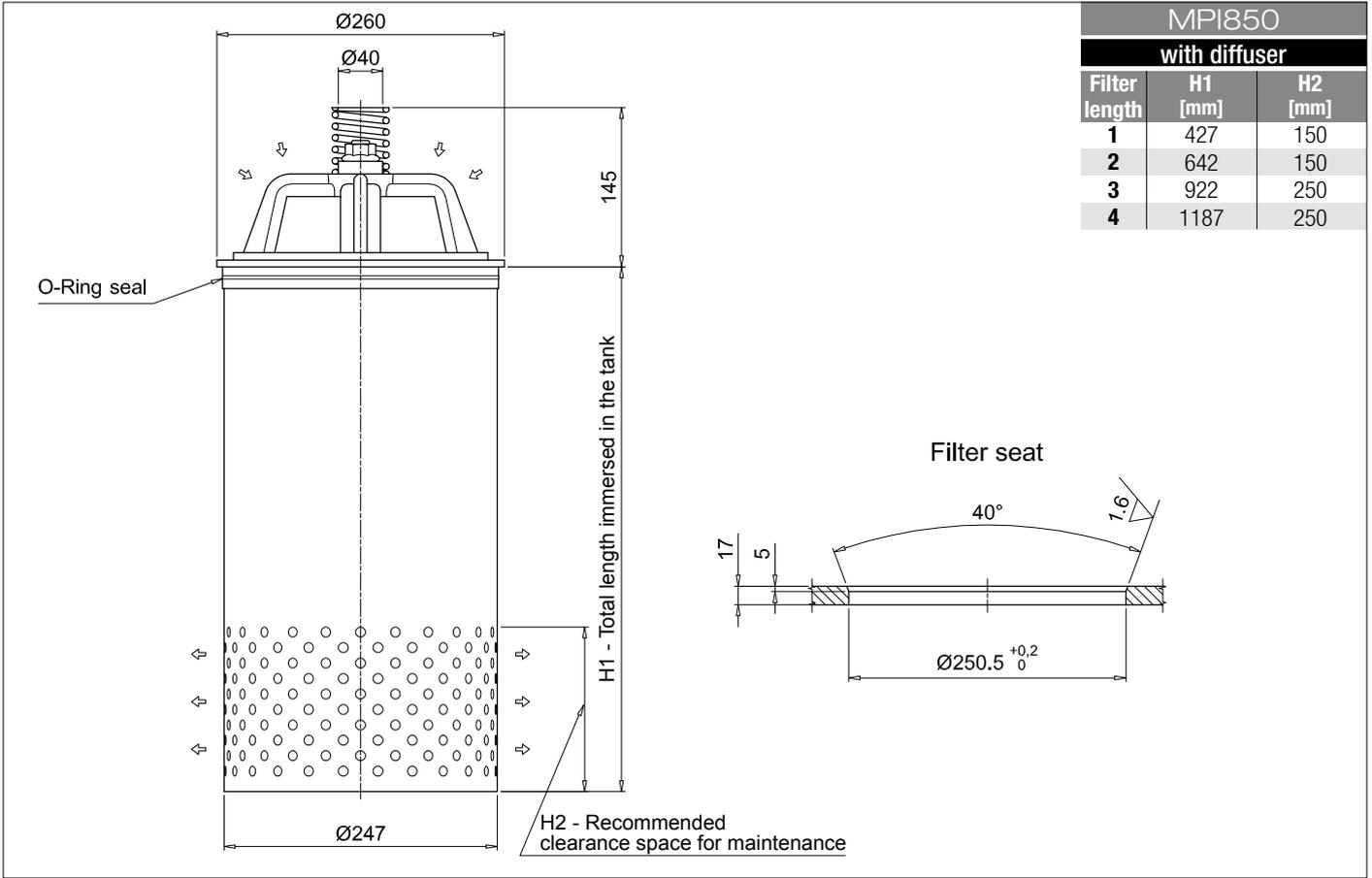


## Dimensions





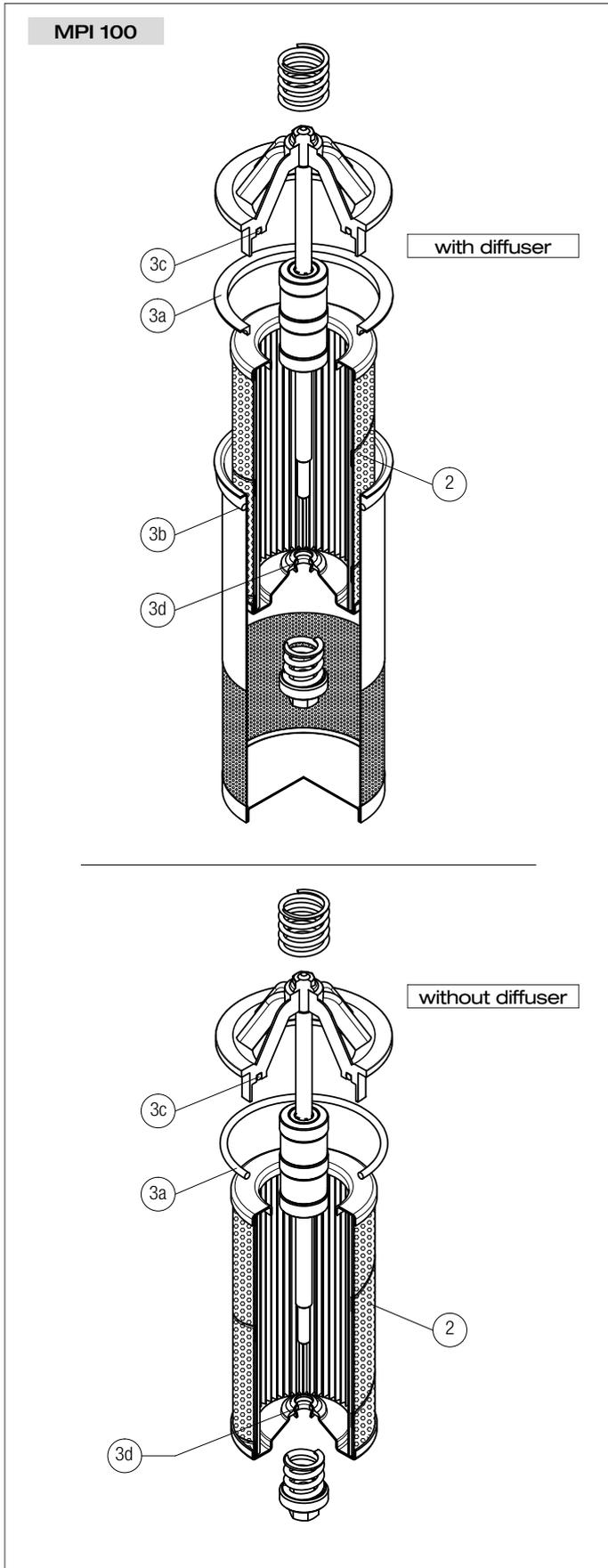
## Dimensions



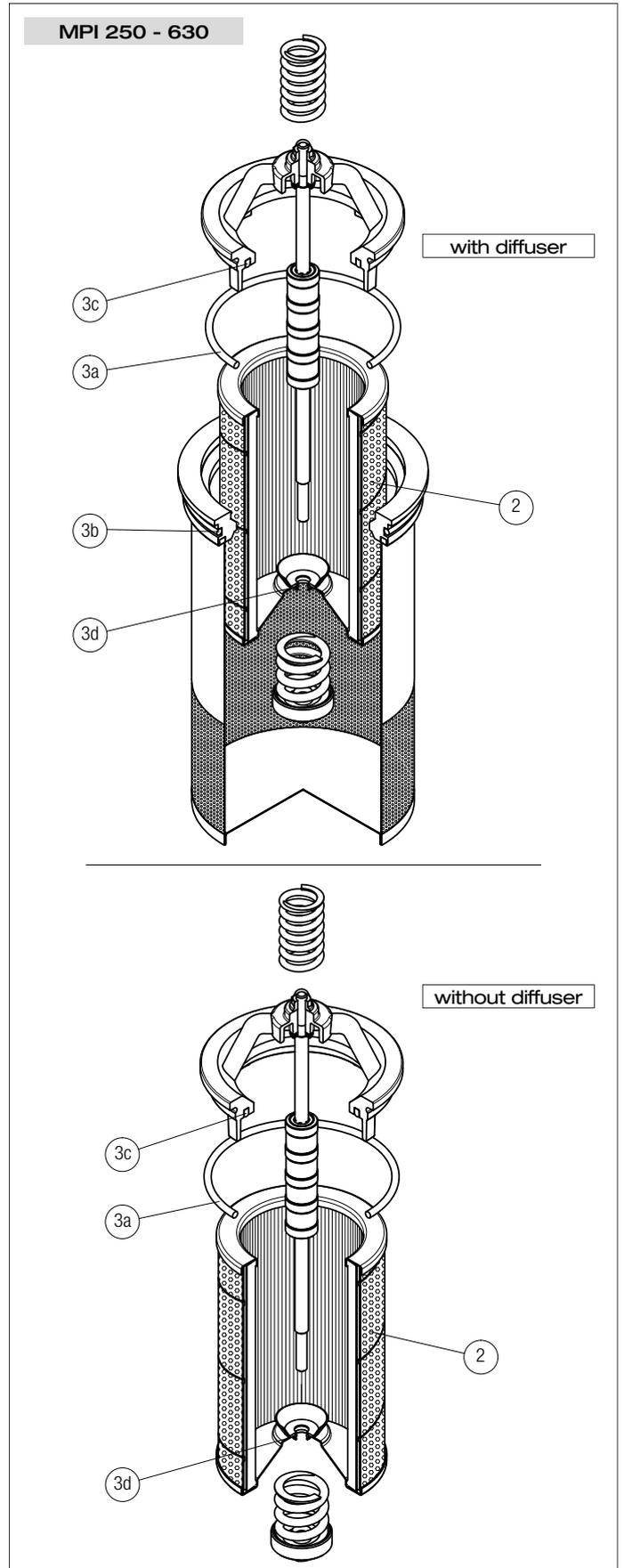


# MPI SPARE PARTS

Order number for spare parts

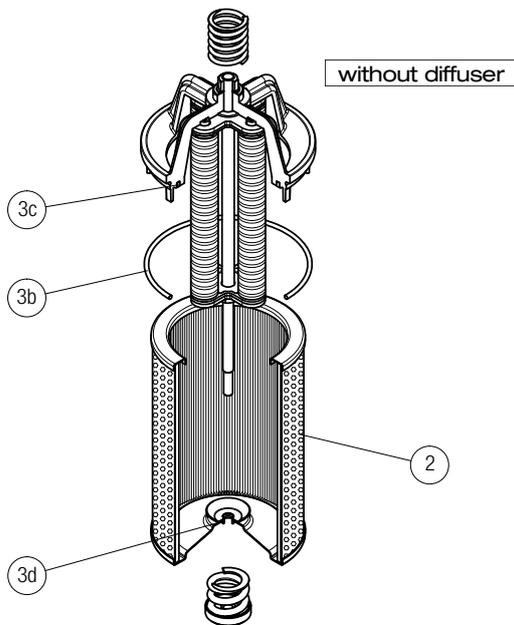
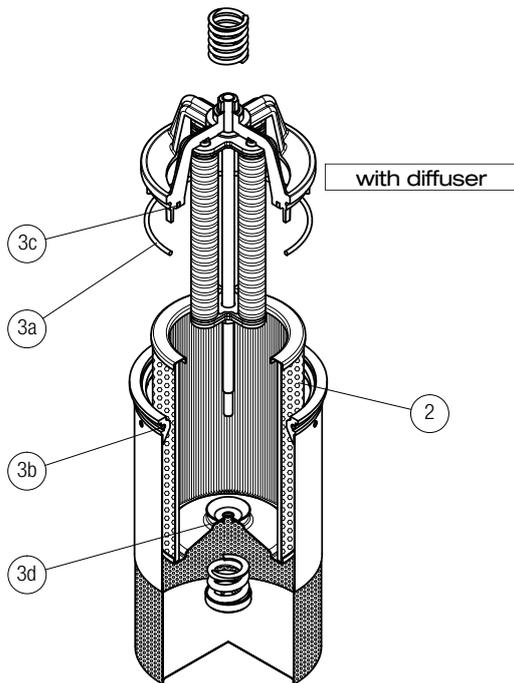


Item:	Q.ty: 1 pc. <b>2</b>	Q.ty: 1 pc. <b>3</b> (3a ÷ 3d)	
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
<b>MPI 100</b>	See order table	02050145	02050146



Item:	Q.ty: 1 pc. <b>2</b>	Q.ty: 1 pc. <b>3</b> (3a ÷ 3d)	
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
<b>MPI 250</b>	See order table	02050147	02050148
<b>MPI 630</b>		02050112	02050113

**MPI 850**



Item:	Q.ty: 1 pc. <b>2</b>	Q.ty: 1 pc. <b>3</b> (3a ÷ 3d)
Filter series	Filter element	Seal Kit code number NBR FPM
<b>MPI 850</b>	See order table	02050114 02050115